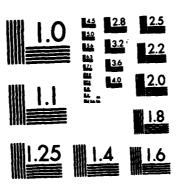
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Seventh Annual Summary Report

Contract No. NOO014-75-C-0694 Contract Authority NR-097-395

CONVECTIVE HEAT TRANSFER FOR SHIP PROPULSION

Prepared for

Office of Naval Research Code 431 Arlington, Virginia

Prepared by

J. S. Park, M. F. Taylor and D. M. McEligot

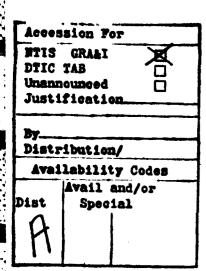
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By

J. S. Park, M. F. Taylor and D. M. McEligot Aerospace and Mechanical Engineering Department University of Arizona Tucson, Arizona 85721

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CONVECTIVE HEAT TRANSFER FOR SHIP PROPULSION

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Abstract

Measurements of heat transfer parameters in pulsating and steady, forced, turbulent air flow through a vertical circular tube, which was resistively heated, are reported. Inlet Reynolds numbers varied from 19,000 to 102,000; Mach numbers were 0.15 or below; pulsation frequencies ranged from 2.1 to 3.6 Hz and the peak-to-peak pressure fluctuations varied from 9 to 29 percent of the mean pressure. At these conditions the non-dimensional frequency $\alpha = r\sqrt{2\pi f/\nu}$, varied from about 4 to 7 1/2; in laminar flow, quasi-steady approximations became weak when this frequency becomes greater than about two, but for turbulent heat transfer in this Reynolds number range the limitations are still to be determined. Direct comparison between steady and pulsating runs at the same values of the control parameters essentially confirmed the quasi-steady analyses for Re $\frac{3}{2}$ 5 x 10^4 .

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NOMENCLATURE

Symbol_	Definition
a _o	Speed of sound
c _p	Specific heat at constant pressure
ם	Diameter of tube
f	Frequency, cycles/sec.
G	Average mass flux, $\rho \overline{V}$
Gr	Grashof number, $gD^4q_W^{"}/(v^2kT)$
g	Gravitational acceleration
s _c	Dimensional conversion factor, e.g., 32.174 lbm·ft/(lbf·sec ²)
h	Heat transfer coefficient
k	Thermal conductivity
L	Length
M	Mach number
n	Exponent in heat transfer correlation
0	Order of
p	Pressure
- p	Mean pressure
P	Period
Pr	Prandtl number, μc _p /ρ
q ⁺	Non-dimensional heat flux, $q_{\overline{w}}''/(\rho \overline{v}_{c_{\overline{p}}}T_{i})$
r	Radius of tube
Re	Reynolds number, $\rho VL/\mu$ (or, for tube, $4'''/\pi D\mu$
Str	Strouhal number
T	Temperature
v	Bulk velocity

NOMENCLATURE -- Continued

Symbol	Definition
₹	Mean bulk velocity
Y	Non-dimensional velocity amplitude
	Subscripts
b	Bulk
i	Inlet
m	Mean
p	Pulsed
s	Steady
w	Wall
	Greek symbols
α	Non-dimensional frequency, $r\sqrt{\omega/v}$
θ	Time
λ	Wave length
μ	Dynamic viscosity
ν	Kinematic viscosity, μ/ρ
ρ	Density
ω	Angular frequency, 2πf

1. INTRODUCTION

Current Naval propulsion plants are powered by variations of the Rankine cycle (steam) or the open gas turbine cycle (air and combustion products) plus some diesel engines in small ships. Alternative power systems suggested include the closed gas turbine cycle and cycles involving dissociation of the working fluid in either a Rankine or a gas cycle. These latter two are believed to offer the potential of substantial improvement in the power-to-weight ratio of the propulsion plant.

Convective heat transfer provides the dominant thermal resistance in several components of conventional steam power plants as well as in all heat transfer components in gaseous cycles. In order to design propulsion plants with better power-to-weight ratios and/or fuel economy reliably, the convective heat transfer must be predicted accurately. The present studies consider basic problems in convective heat transfer and flow friction that are important in all of the above.

Pulsating internal gas flows occur frequently in practise. In some cases the pulsations are unintentional consequences of the flow equipment employed, e.g., reciprocating compressors, and in others they are meant to accomplish a purpose such as improving convective heat transfer [Lemlich, 1961]. In either case it is important for the designer to know the effects of the pulsations on the time-mean heat transfer parameters for his/her proposed range of operations. Also, the so-called mass

flowmeter, or thermal flowmeter, employs wall temperature measurement for convective heat transfer in a tube in order to deduce the mass flow rate of a gas [Zinsmeister and Dixon, 1966]; the extent to which its steady flow calibration is valid for non-steady flows also depends on the magnitude of the effects of pulsating flows.

The present study utilizes a vertical circular tube with flow pulsations superposed on the throughflow. The frequencies are sufficiently low that possible acoustical resonances are not expected to be important.

1.1. Governing parameters of non-steady flow

Smolderen [1977] provides a general introduction to the theory of unsteady fluid dynamic phenomena and identifies pertinent non-dimensional parameters. The Strouhal number

$$Str_{L} = \frac{L}{VP} = \frac{fL}{V}$$

is the ratio of the length of the flow path to the distance traveled by a typical fluid particle during the period of a cycle. It is also called the reduced frequency by some authors. If $\operatorname{Str}_{L} << 1$, unsteady terms in the governing equations become negligible and the flow can be treated as quasi-steady. For acoustic disturbances, the ratio of the length of the flow path to the wave length of sound waves,

$$\frac{L}{\lambda} = \frac{L}{a_0 P} = \frac{Lf}{a_0} = M \cdot Str_L$$

is an important parameter. If it is small, the flow is considered quasisteady. For consideration of viscous effects, one examines the ratio of the length to the penetration depth for vorticity diffusion, which is $\mathcal{O}(\sqrt[N]{P})$ in viscous flows. The following equivalency results:

$$\frac{L^2}{P_V} = \left[\frac{L}{\sqrt{P_V}}\right]^2 = \left[L\sqrt{\frac{f}{V}}\right]^2 = Re_L \cdot Str_L$$

If this grouping is small, vorticity can diffuse through the entire field in a fraction of a period. For fully developed flow in a tube, the radius is the logical characteristic length, so $r\sqrt{f/\nu}$ is the appropriate parameter; many authors use the angular frequency, $\omega = 2\pi f$, and for this non-dimensional frequency as $\alpha = r\sqrt{\omega/\nu}$ [Baird et al., 1966].

For a thermal problem, thermal diffusion may become important and the appropriate length scale is the penetration depth of a thermal disturbance, $O(\sqrt{kP/\rho c_p})$. The related parameter becomes

$$\frac{L^2}{kP/\rho c_p} = \frac{v\rho c_p}{k} \frac{L^2}{vP} = Pr \cdot Re_L \cdot Str_L$$

or, for fully developed flow in a tube,

$$\frac{r^2}{kP/\rho c_p} = \frac{v \rho c_p}{k} \frac{r^2}{vP} = \frac{Pr}{2\pi} \cdot \alpha^2$$

If this parameter is small, the thermal disturbance penetrates the entire field and the thermal treatment can be quasi-steady provided the velocity field is also quasi-steady.

Richardson [1967] presents additional background and develops comparable non-dimensional parameters via a different approach. For turbulent flows, he suggests that an "a.c. boundary layer thickness," $\sqrt{\nu/\omega}$ (a vorticity penetration depth from Smolderen) be compared to the "laminar sublayer thickness," $y^{+} \approx 5$, giving $5\sqrt{\mu\omega/\tau_{W}}$ as a parameter and a criterion for interation with non-steady effects in turbulent flows.

1.2. Related work

Lemlich [1961], Richardson [1967], Barnett [1970] and others present reviews of previous studies of heat transfer to pulsating flows; the literature survey which accompanied the present work is included herein as Appendix A.

For fully developed, laminar flow in a tube Mullin and Greated [1980] point out that for low values of the viscous frequency parameter, $\alpha = r\sqrt{\omega/\nu}$, quasi-steady assumptions should hold, while at $\alpha > 10$ the velocity profile changes substantially.

Lemlich [1961] shows that for fully developed flow with constant properties, if the heat transfer coefficient varies as $\mathbf{V}^{\mathbf{n}}$ for steady flow, the quasi-steady prediction of "enhancement" would be

$$\frac{\overline{h}}{h_{ss}} = \frac{(2\pi)^{n-1} \int_{0}^{2\pi} v^{n}(\theta) d\theta}{\left(\int_{0}^{2\pi} v(\theta) d\theta\right)^{n}}$$

provided the flow does not reverse. He notes that the result is independent of frequency and, if n < 1, a decrease in \overline{h} will be predicted.

Mueller [1957] calculated the enhancement for a rectangular wave representation of $V(\theta)$ and showed that the predicted reduction for

dimensionless amplitudes of 1 and less (i.e., non-reversing) would be small. For a symmetric wave $V(\theta)$ of dimensionless amplitude 0.5, the reduction would be about 2 to 3 percent. He also derived a criterion for quasi-steady turbulent flow by considering the "laminar" sublayer and presented it as a function of dimensionless amplitude and the reciprocal of α^2 .

Baird et al. [1966] predict that for pulsations of the form

$$V = V_m (1 + Y \cos \omega \theta)$$

the enhancement would be

$$\frac{\bar{h}}{h_{ss}} = \frac{1}{2\pi} \int_{0}^{2\pi} (1 + Y \cos \omega \theta)^{n} d\theta$$

under the quasi-steady assumptions. This value is negative but yields only a small reduction for Y $\stackrel{<}{\sim}$ 1. They extend the treatment to reversing flows and show that for Y $\stackrel{>}{\sim}$ 1.5 the heat transfer coefficient is predicted to improve substantially. For their conditions they estimate the limit of the quasi-steady approximation to be $\alpha \stackrel{<}{\sim}$ 7.4, based on residence time considerations.

Barnett and Vachon [1970] solved the non-steady problem approximately for fully developed, turbulent pipe flow. The turbulent diffusivities were taken as stationary at the values corresponding to the mean flow. They predicted significant increases of heat transfer at low frequencies and large amplitudes; the calculated improvement also increases as the Prandtl number is reduced.

Thomas [1974] applied a surface renewal model and predicted only slight changes as the pulsation frequency increases in a water flow. He quotes Lu [1972] and Brown, Margolis and Shah [1969] as recommending $4\alpha^2 \stackrel{>}{=} 0.1 \ \overline{\text{Re}}_{\text{D}}$ as a limit for quasi-steady flow.

Measurements of heat transfer to pulsating air flow have emphasized high frequency conditions where acoustical resonances become important [Lemlich, 1961]. Of those which concern low frequency pulsations about half the experiments used steam-to-air heat exchangers which do not normally permit precise comparisons. Enhancements and reductions of the order of 10 to 80 percent have been reported [Havemann et al., 1956; Chalitbhan, 1959].

With electrical heating giving an approximately constant wall heat flux, Romie [1956] conducted studies at Re = 5000 and found reductions in heat transfer coefficients of up to 10 percent and enhancements up to about 20 percent. For a range 540 < Re < 11,000 in comparable apparatus, Mamayev, Nosov and Syromyatnikov [1976] found apparent enhancement for low frequencies and reductions at their highest frequency. Data at higher Reynolds numbers do not appear to be available with a constant wall heat flux as the boundary condition and with moderate or low pulsation frequencies.

In <u>summary</u>, the analyses generally predict only a slight modification of heat transfer parameters in pulsating turbulent flow whereas experiments have found larger effects. Therefore, it is important to measure the heat transfer parameters in typical flows where data are not available in order to test the analytical predictions for normal operating conditions.

1.3. Objective

The purpose of the present study is to determine by measurement whether the predictions of quasi-steady analyses - e.g., no significant modification of heat transfer parameters - are reasonable for pulsed turbulent flow at typical Reynolds numbers and moderate frequencies and amplitudes. In order to avoid some uncertainties of previous studies, a direct comparison method is employed.

2. EXPERIMENT

2.1. Apparatus

Data were obtained with upflow through a vertical circular tube heated resistively. The apparatus and procedures were similar to those used by Pickett, Taylor and McEligot [1979].

Measurements were obtained with the open loop apparatus shown schematically in Figure 1. A regulated gas supply flowed directly into the system or through a single-acting "Gas Booster Pump" from Haskell Manufacturing Company. The first source was used for steady flow and the second provided pulsations superposed on a main flow. From the pump the gas flowed through 3.2 meters of 9.5mm diameter tubing to a heat exchanger of 14mm ID and 1.9m long. The flow continued through the same diameter tube 0.67m to a fitting containing a thermocouple used to measure the gas temperature and snother fitting in which a Model SCD 147 pressure transducer from Data Instruments, Inc. was located to measure pressure fluctuations. The flow continued through the same diameter tubing for another 7.6cm and at

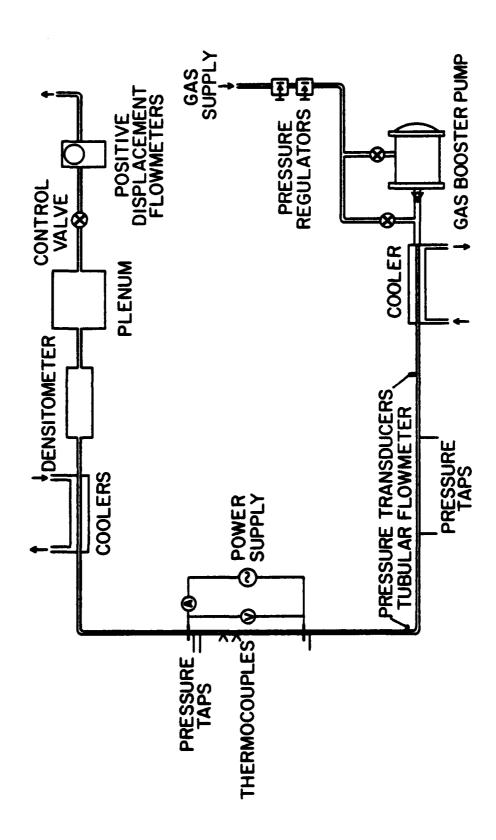


Figure 1. Schematic diagram of experimental apparatus.

that point the flow entered a tube 1.54m long with a 5.87mm diameter; this tube served as an alternate flowmeter for steady flow runs. At the exit of this tubular flowmeter was an elbow which served as the entrance to the test section.

The test section was a tube of Inconel 600 with inside diameter of 5.87mm and wall thickness of 0.292 mm. It consisted of a heated section of 60 diameters in length preceded by an unheated section of 60 diameters and followed by an unheated section of 56 diameters.

A Kulite model XT-140-100G subminiature pressure transducer was mounted flush with the inside of the tube immediately beyond the elbow at the entry of the test section.

The remainder of the gas flow path consisted of approximately 2.1m of tubing with the same diameter as the test section followed by 1.4m of 9.5mm ID tubing joined to the heat exchanger tubing which had an ID of 14mm and was 1.9m in length. A 1.3m length of the same diameter tubing continued on to a densitometer which had an inside diameter of 8.3cm and was 61cm long. A 0.7m length of the 14mm ID tubing continued from the densitometer to a plenum chamber of 0.14m ID and 0.24m length. From the plenum a line of the same diameter as the entry and 5.2m long ran to the positive displacement meters where the air was exhausted to the atmosphere. A flow control valve was located 0.3 meters after the plenum chamber.

In low temperature runs, electrical resistance heating of the test section yielded an axial heat flux distribution which exponentially approached a constant value within two diameters and then remained

constant within a few percent until near the end of the section. Tube wall temperatures were obtained from premium grade Chromel-Alumel thermocouples, 0.13mm (0.005 in.) diameter, which were spot welded to the outside of the tube. Three pressure taps, with holes of about 0.30mm diameter, were used. One was located five diameters below the lower electrode and the other two were about four and nine diameters below the upper electrode.

The static pressure at the test section inlet was measured with a Heise gauge and the Kulite pressure transducer. Pressure drop was measured in steady flow with an MKS Baratron Model 77 differential pressure meter. Pressure fluctuations at the beginning of the unheated entrance section were measured with the Kulite transducer. The signals from both transducers were recorded on a Hewlett-Packard x-y recorder. Volume flow rates were measured with several Parkinson-Cowan positive displacement flow meters in parallel. The test section was completely enclosed by a heat shield to restrict convective air currents and to help stabilize the heat loss from the tube to the environment.

2.2. Procedure

To examine the differences in heat transfer parameters between steady flow and pulsating flow, an experimental procedure was evolved to keep all control conditions as close to constant as possible during comparison runs.

The quantities controlled were the volume flow rate which determines the mass flow rate and Reynolds number, the electrical current which determines the heating rate, and the inlet pressure level. As a

consequence, the gas, Reynolds number, Mach number and non-dimensional heating rate were held fixed while only the pulsating parameters, such as α , Str, etc., changed from zero to a chosen value. Instruments were not changed during a set of runs at the same conditions, thereby reducing the pertinent experimental uncertainties to relative (or comparative) values rather than absolute values.

Normally the pulsed run was conducted first at the nominal flow rate, pressure and heating rate desired. After the data were recorded the pulsed gas supply was stopped and the control settings were adjusted to give the same instrument readings in steady flow. Electrical current and pressure could be controlled closely but, since the flow rate is deduced from measurements over a time interval with the positive displacement flowmeters, setting the flow was an iterative procedure. The steady flow rate would be set as close as practical to the previous pulsating flow rate, then after the data were recorded it would be set to a slightly different value for a second steady run. The latter flow rate was chosen so that the steady flow data could be corrected to the conditions of the pulsating run by interpolation if necessary. Normally the differences in mass flow rate were less than two percent so changes were minimal.

The reproducibility of the measurement technique was checked in two ways. Air data in steady flow had been obtained previously in two other test sections by Serksnis, Taylor and McEligot [1978] and Pickett, Taylor and McEligot [1979]. It was found that each had a series of runs at Re, near 80,000 and various heating rates so these were compared

to present measurements at the same conditions. For the three sets of data which spanned a five year period, it was found that in the downstream region the normalized Nusselt number, Nu/(0.021Re $^{0.8}$ Pr $^{0.4}$), agreed to within three percent at low heating rates (T_w/T_b $^{\frac{1}{2}}$ 1.2) and within two percent at higher heating rates (1.4 < T_v/T_b < 1.8).

Secondly, the reproducibility of the present measurements was tested at the end of the experiments by duplicating one of the first runs with $\operatorname{Re}_{1} \stackrel{\sim}{\sim} 60,000$, $q^{+} = 0.0014$ (maximum $T_{W}/T_{b} \stackrel{\sim}{\sim} 1.5$) and steady conditions. The mass flow rate could be reproduced to better than 0.2%, the test section inlet pressure to within less than 0.1% and the electrical current within the accuracy of ammeter (% 0.25%). The resulting values of $(T_{W} - T_{b,in})_{max}$ differed by 2.1%, leading to agreement of the fully developed Nusselt numbers within less than 3% again.

2.3. Range of variables

Thirteen sets of runs were conducted with air (Pr $^{\sim}$ 0.7). A nominal Reynolds number of about 60,000 was chosen as a reference but the range covered was 19,000 < Re < 102,000. Most data were taken with moderate heating (q^+ $^{\sim}$ 0.0015) with a few runs with q^+ up to 0.0034 (maximum T_w/T_b $^{\sim}$ 2.3) to investigate effects of property variation. The maximum Mach number was 0.15 and the quotient Gr_1/Re_1^2 was less than 0.012 so compressibility and buoyancy effects were believed to be negligible. The operating range of the pulsating "Gas Booster" pump was 2.1 to 3.6 Hz.

The response time of the test section, due to its thermal capacity, was about one second or longer at the conditions of the experiments.

Thus, the wall temperature fluctuations were damped by the test section acting as a filter. Since the response time was not considerably larger than the period of the forced pulsations, the wall temperature oscillated slightly. The amplitude was usually about $\frac{1}{2}$ 3/4°C. with a few cases approaching $\frac{1}{2}$ 1 1/2°C. For the nominal case at Re $\frac{3}{2}$ 60,000, the latter amplitude is less than one percent of the temperature difference $T_w - T_i$ downstream. In data reduction the mean wall temperature was taken as the mean of the two extremes observed during the pulsations.

For the pulsating runs, Str_L was less than 0.1 for all cases and, correspondingly, Str_D was 0.0016 or less. Both were low enough to expect quasi-steady conditions relative to residence times. The total flow length from the pulsed flow source to the exit was about 20m or approximately 1/7th of the wavelength of sound at these frequencies, so the liklihood of significant acoustical resonances is believed to have been negligible. The non-dimensional frequency or Stokes parameter, $\alpha = r\sqrt{2\pi f/\nu}$, ranged from 4.1 to 7.6 and its thermal counterpart $r\sqrt{2\pi f\rho c/k}$ was slightly less; if the flow were laminar, these magnitudes would invalidate quasi-steady idealizations [Greated and Mullin, 1980]. The measured magnitude of the pressure pulsations, $\Delta p/\bar{p} = 2(p_{\text{max}} - p_{\text{min}})/(p_{\text{max}} + p_{\text{min}})$, ranged from 0.09 to 0.29 with the magnitude of the bulk velocity pulsations being estimated as approximately half these values.* Thus, the amplitudes of the pulsations could be considered small to moderate with none approaching flow reversal.

The heat transfer data are tabulated in Appendix B.

RESULTS

3.1. Pulsation wave shape, $p(\theta)$

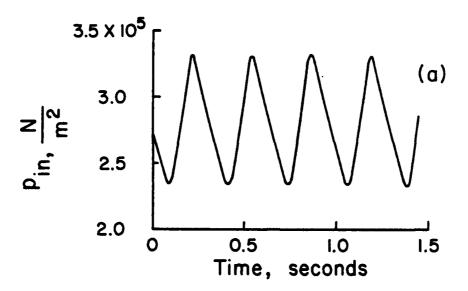
The commercial gas booster pump does not yield a pressure fluctuation that could be described as a pure sine wave, but typically it could be considered sinusoidal as a first approximation. Figure 2a shows measurements of the usual wave form in these experiments and Figure 2b shows the most different wave form observed. The latter occurred at the slowest frequency used, 2.1 Hz. Close examination of the usual wave form shows an almost linear rise in pressure followed by an exponential decay, but normally this decay was interrupted by the next pressure stroke before it approached a steady pressure. The fraction of time during which the pressure was rising was 30 to 40 percent in most cases. Usually, the decay fraction increased as the Reynolds number decreased.

$$\frac{u'}{A} = \begin{cases} \frac{i \sin \left[k(x-L)/\beta^2\right] + Dk/\beta^2 \cos\left[k(x-L)/\beta^2\right]}{-1 \sin \left[kL/\beta^2\right] + Dk/\beta^2 \cos\left[kL/\beta^2\right]} e^{-ikMx/\beta^2} \end{cases}$$

approximation relating $\Delta p/\rho \approx KV^2$ where K is an overall loss coefficient. Prof. Edw. J. Kerschen [AME, Univ. Arizona, 1981] has suggested an alternate approach, considering the system as a long, frictionless tube (non-steady) ended with a restriction, the control valve (quasi-steady). His one-dimensional perturbation solution yields the spatial dependence of the velocity pulsation u' in the pipe as

where $k = \omega/a_0$, A is the amplitude of the imposed pulsation, $\beta = \sqrt{1-M^2}$ and D is a function involving the contraction ratio at the restrictor. He also outlined another technique in terms of a velocity potential in order to obtain both the velocity and pressure pulsations.

Re = 55, 200, f = 3.15 Hz, α = 6.3, $\Delta p/\bar{p}$ = 0.26



Re=61,500, f=2.1 Hz, α = 5.3, $\Delta p/\bar{p}$ = 0.13

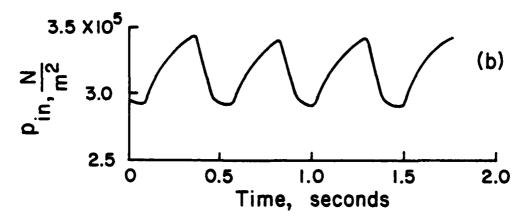


Figure 2. Typical wave forms of pulsating pressure.

One can apply the quasi-steady predictions of Mueller [1957] for rectangular waves to estimate the effect of asymmetry in the wave form. With symmetrical shapes at a non-dimensional velocity amplitude of 0.2, the reduction in heat transfer coefficient is predicted to be about one-half percent. With $V/\bar{V}=0.2$ for the rise and $V/\bar{V}=0.4$ for the decrease, the reduction is only one percent so the sensitivity to shape or asymmetry is not expected to be significant at moderate amplitudes.

By comparing the signals measured by the two pressure transducers, it was possible to estimate the importance of the location of the test section transducer. The distance between the two transducers was approximately twice the test section length and it included flow through an elbow and a couple additional fittings, so the change in $p(\theta)$ would be expected to be greater than along the test section. For a given run there was no evident change in the shape of the pressure fluctuation. The decrease in the non-dimensional amplitude was approximately 10 percent for $\Delta p/\bar{p} \approx 0.3$ and for $\Delta p/\bar{p} \approx 0.1$ it was up to 40 percent. Therefore, the change in $\Delta p/\bar{p}$ along the test section would be estimated to be less than 20 percent and the change in $\Delta V/\bar{V}$ would be expected to be less than 10 percent. Accordingly, the data are reported with the transducer at the test section inlet providing $\Delta p/\bar{p}$ for reference.

3.2. Typical thermal entry behavior

Air measurements at Re $_1$ $\stackrel{?}{\sim}$ 5.5 x 10 4 and a moderate heating rate are presented to illustrate typical results for the nominal case. The pulsation wave form, p(θ), has been presented in the previous

section; at a forcing frequency of 3.15 Hz, α was 6.3 and $\Delta p/\bar{p}$ was 0.26, one of the higher amplitudes obtained. In the figures, circles represent data with pulsating flow.

The wall temperature measurements are seen in Figure 3 to yield the axial profile usually expected for steady flow with a constant wall heating rate. For the comparable steady flow data, the flow rate was reproduced to within 1 1/2 percent and the electrical current to within 0.3 percent. The quasi-steady theory predicts only slight differences and it is evident from even the raw data that there are not large differences at these conditions. In the thermal entry most pulsed data fall between the two steady runs as would be expected from the Reynolds numbers if there were no effect. Further downstream the pulsed data appear slightly lower than the mean of the steady data.

In order to eliminate the axial variation in bulk temperature from the comparison, the local Nusselt numbers are shown in Figure 4. The differences are too small to discern so it is concluded that for these conditions there is no significant effect even though α is well above two, the approximate quasi-steady limit in laminar flow.

The slight difference in Reynolds number may be treated by comparing values of Nu/Re^{0.8}. Normalizing then allows a closer comparison as in Figure 5. For this set of data the average difference is about 1/2 to 1 percent with a scatter of the same magnitude. Most of the data for the pulsed run are below those for the smooth run, in agreement

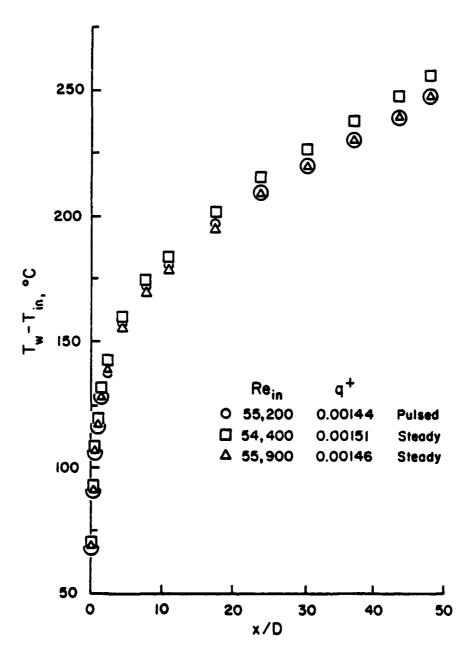


Figure 3. Comparison of pulsed and steady measurements at nominal conditions. Wall temperatures.

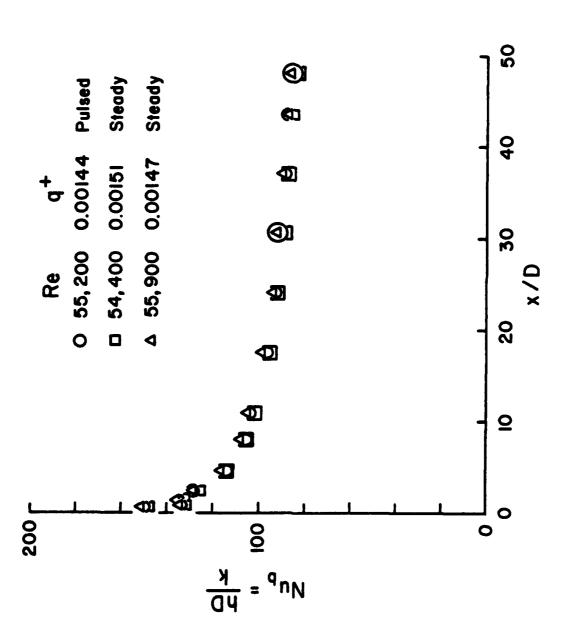


Figure 4. Comparison of heat transfer parameters in pulsed and steady flow at nominal conditions.

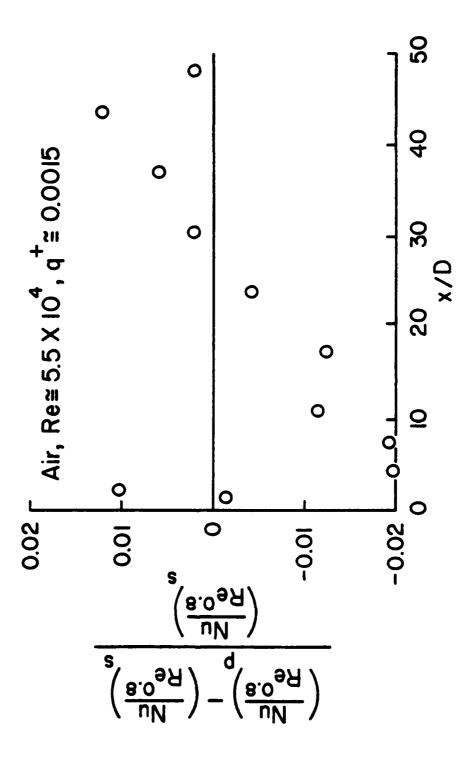


Figure 5. Normalized comparison of heat transfer parameters.

with the quasi-steady predictions of Mueller [1957] and Baird et al.
[1966]; the order of magnitude of the reduction is the same as predicted.
(More exact comparison is not warranted due to the attainable level of reproducibility mentioned earlier.) This quantity,

$$\frac{\left(\operatorname{Nu/Re}^{0.8}\right)_{p} - \left(\operatorname{Nu/Re}^{0.8}\right)_{s}}{\left(\operatorname{Nu/Re}^{0.8}\right)_{s}}$$

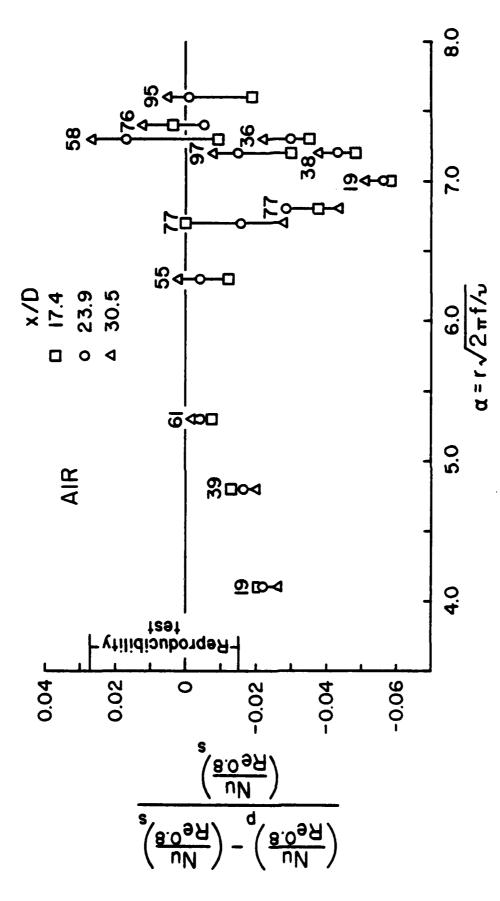
will be used in the rest of this paper for comparison of the pulsed and steady measurements.

3.3. Variation of parameters

The direct comparisons for all thirteen sets of runs yielded maximum differences for individual sets ranging from 0.7 to 7.6 percent. In most cases the parameter Nu/Re^{0.8} was less for pulsating flow than for steady flow. The effects found were less than reported earlier [Havemann et al., 1956; Romie, 1956; Chalitbhan, 1959] and were closer to the predictions of the quasi-steady analyses (which indicate only slight effects at moderate amplitudes).

The data were examined for trends as the control parameters were changed. No consistent variation was found relative to non-dimensional amplitude; the largest effects were found at low amplitudes rather than at high values as predicted by quasi-steady analyses. Three sets of data taken at higher heating rates, to see whether property variation was important, showed no common trend.

The variation with non-dimensional frequency α is plotted with inlet Reynolds number as a parameter in Figure 6. Also shown on the



(Number shown above each set of symbols is $Re \times 10^{-3}$) Comparison of pulsed and steady measurements. Figure 6.

left is the range of reproducibility mentioned earlier for the steady runs; this range provides a measure whether differences should be considered significant. The symbols identify the differences calculated at three axial locations from the thermal entry to downstream.

Most of the data fall within the range of scatter found in the reproducibility runs. For the nominal case of Re 2 6 x 10^{4} as well as 8 x 10^{4} and 10^{5} , no evident trend is seen as α varies from 5 to 7 1/2. Thus, the present data for high Reynolds numbers agree with steady results or quasi-steady predictions.

The two points at $\text{Re}_i \approx 1.9 \times 10^4$ do show an increasing discrepancy as α is increased as do the few points at $\text{Re}_i \approx 4 \times 10^4$. These discrepancies are greater than the experimental uncertainty in the direct comparisons. At a given non-dimensional frequency the data for the lower Reynolds number are lower. By extrapolating these trends towards low α , one might interpret these data as implying that the limit of quasi-steady flow may be given by a threshold value of α which varies with the Reynolds number. For example, from the figure one might estimate a threshold α of about 2 - 3 for $\text{Re}_i \approx 1.9 \times 10^4$ and 4 - 5 for $\text{Re}_i \approx 4 \times 10^4$.

3.4. Discussion

For Re < 4 x 10^4 at $\alpha \approx 5 - 7$ the present results showed reductions in heat transfer parameters greater than the one percent predicted by the quasi-steady analyses even taking the steady flow reproducibility into consideration.

The greater reduction of the Nusselt number observed at lower Reynolds numbers and a \approx 7 can be considered in relation to other criteria suggested for turbulent flow. Since convective heat transfer is dominated by the thermal resistance of the viscous layer (y⁺ \approx 30), criteria relating to its thickness and turbulent bursting phenomena would seem appropriate. Richardson [1967] and Shemer [1981] suggest that when the "a.c. boundary layer thickness" becomes comparable to the "laminar" (linear) sublayer thickness y₂, the velocity profiles will be altered. Their criterion can be rewritten as $\sqrt{4\pi \text{Str}_D/(\text{Re}_D^2 c_f)} \approx 0.2$, an equality which is approached as the Reynolds number is lowered for a given tube and frequency, but it is obvious that if $\sqrt{\nu/\omega} >> r$ (i.e., $\text{Str}_D << 1$) then $\sqrt{\nu/\omega} >> y_2$ also.

Ramaprian and Tu [1980] suggest that the turbulent transport will be modified when the pulsating frequency is the same order as the turbulent bursting frequency, f_b . Using a correlation based on outer variables, $V/f_bD \approx 5$, by Rao, Narasimha and Badri Narayanan [1971], they develop the relation $Str_D \approx 0.2$ as a test for significant effects. Chambers, Murphy and McEligot [1982] and others have found that the bursting frequency scales better with wall variables than outer variables; if their correlation is applied, the criterion would take the form $180 \ Str_D/(\pi c_f Re_D) \approx 1$. Both these bursting parameters increase as the Reynolds number decreases for a given frequency and tube. Each of the above criteria suggest a modification of heat transfer parameters as the Reynolds number is reduced in pulsating flow. However, at Re $\approx 1.9 \times 10^4$ in the present test section, the predicted turbulent

bursting frequency is still much greater than the forcing frequency of the pulsations.

Barnett and Vachon [1970] completed their analysis with the conclusion that the large changes in heat transfer noted in some experimental studies must be due to a change in the basic turbulent exchange mechanisms. Alternate explanations are experimental uncertainties and systematic error; measurements of heat transfer in internal flow typically become more difficult as the Reynolds number is reduced. It is known that it is difficult to measure the flow rate accurately in pulsating flows [Oppenheim and Chilton, 1955] particularly when a non-linear relation is involved (this difficulty was avoided in the present study by the use of the positive displacement flow meters).

The present test section is too small to permit direct measurement of the turbulence structure as by Shemer [1981] so resolution of the behavior in the range $10^4 < \mathrm{Re}_\mathrm{D} < 4 \times 10^4$ is deferred as a topic for later study. For the present we conclude that, relative to the quasi-steady predictions in the low Reynolds number range, there is possibly a small reduction which increases as α increases and as Re decreases.

The data for Re > 5 x 10^4 essentially confirm the predictions of the quasi-steady analyses - that there is no significant difference from steady flow results - for α up to about 7 1/2 and $\Delta p/\bar{p} \approx 0.3$ within the experimental uncertainty. As noted by Richardson [1967], Shemer

[1981] and others, for turbulent flow the penetration depth $\sqrt{\nu/\omega}$ should probably be evaluated using an effective viscosity considerably greater than μ in the turbulent core. Then the effective value of $\alpha_{\rm eff} = r \sqrt{\omega/\nu_{\rm eff}}$ would be reduced compared to laminar flow at the same frequency and tube diameter. This reduction in α would be expected to become greater as the Reynolds number increases. Thus, these data imply that $\alpha = 7$ at Re > 5 x 10⁴ corresponds to $\alpha_{\rm eff} \stackrel{?}{\sim} 2$ (which would be the limit for quasi-steady behavior in laminar flow).

4. CONCLUSIONS

Heat transfer measurements in pulsating, turbulent flow of air were compared directly to results at the same values of the control parameters over the following ranges: $4.1 \stackrel{>}{<} \alpha < 7.6$, $q^{+} \stackrel{>}{<} 0.0034$ and $19,000 \stackrel{>}{<}$ Re $\stackrel{>}{<} 102,000$. All pulsating data agreed with the corresponding values for steady flow within 7 1/2 percent.

For Re $\stackrel{>}{>}$ 5 x 10⁴ the pulsating measurements essentially confirmed quasi-steady analyses, which predict a slight reduction in heat transfer parameters, within the reproducibility of the experiment. At lower Reynolds numbers the reduction was larger and increased as α was increased.

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Appendix A: LITERATURE SURVEY

J. S. Park*

Various studies over the past 30 years have been directed at the question of whether pulsating flow can produce increases in heat transfer. This interest is frequently motivated by the several practical situations of engineering applications, for example, in unstable systems of rocket motors, gas turbines, and heat exchangers with reciprocating devices or with compressors.

A survey of the available literature for heat transfer to pulsating turbulent flow is summarized in Table A-1 and Fig. A-1. Generally investigations on heat transfer to fluids in pulsating flow have shown increased rates of heat transfer but apparently conflicting data have been reported. In addition, many investigations have been limited in the range of variables determining the heat transfer phenomena and have used different pulse generation mechanisms, flow regimes, etc.

In the turbulent flow region, for example, references [2,4,5,8,9,15,17,18] show increases in heat transfer due to imparting pulsations to the fluid, while [1,10,11] report that these pulsations have no such effect. In [3,6,7,12,13,16,19-25] an increase in heat transfer was found in some cases and a reduction in others, depending on the frequency, amplitude and the Reynolds number.

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Nomenclature for Literature Survey

Symbol	Definition
8,	Speed of sound
$c_{\mathbf{p}}$	Specific heat at constant pressure
dį	Pipe inside diameter
f	Pulsed frequency, cycles/sec
Gr	Grashof number based on wall heat flux, $gd^{\mu}q_{W}^{\mu}/(\nu^{2}kT)$
h	Heat transfer coefficient
H	Heat transfer parameter, Nu/Re ^{0.8}
k	Thermal conductivity
L	Length
M	Mach number
Nu	Nusselt number, hdj/k
NR	Non-dimensional parameter for comparisons,
	$ (Nu/_{Re}^{0.8})_{p} - (Nu/_{Re}^{0.8})_{s} /(Nu/_{Re}^{0.8})_{s}$
n	Exponent on heat transfer correlation
p	Time mean pressure
ĝ	Peak to peak amplitude of pulsating pressure
P	Pressure
q+	Non-dimensional heat flux, $\dot{q}_W^n/(f\bar{W}_pT)_{in}$
Re	Reynolds number, fVd_1/μ
r	Tube radius
Str	Strouhal number, $2\pi f d_1/\bar{v}$
t	Time
T	Temperature
₹	Time mean bulk velocity

Nomenclature for Literature Survey--Continued

Symbol	Definition
Ŷ	Peak to peak amplitude of pulsating velocity
V	Velocity
Y	Non-dimensional velocity amplitude, $\hat{\mathbf{V}}/\mathbf{V}$

Subscripts

b Bulk

in Inlet

m Mean

p Pulsed

s Steady state

w Wall

x Axial coordinate

Greek symbols

 \propto Non-dimensional frequency, $r\sqrt{2\pi f/r}$

> Wave length

μ Dynamic viscosity

Kinematic viscosity

 ω Angular frequency, $2\pi f$

Because the data reported in the above references were obtained with different parameters—such as Reynolds number, frequency, amplitude of pulsation, Prandtl number, waveform, etc.—the apparent conflict of the results is not surprising. However, the theory of the effects of turbulent pulsed flow on heat transfer is not, at present, well known or understood.

Hence, this paper represents a contribution toward a proper understanding of the pertinent variables for such a theory with experimental results in the ranges of turbulent flow and low frequency.

In the present Appendix, a review on the effects of unsteady turbulent flow generated by flow pulsation and sound fields on the rate of heat transfer is presented. The different studies are reviewed after classifying them as follows:

- I. Measurements of heat transfer to pulsating turbulent flow.
 - A) Water in steam-water heat exchangers (tube)
 - B) Air with electrical heating (flat plate)
 - C) Air in the low frequency range (f $\stackrel{<}{\sim}$ 40Hz) with steam or electrical heating (tube)
 - D) Air in the high frequency range (f & 40Hz) with steam or electrical heating (tube)
- II. Theoretical studies and quasi-steady conditions for pulsating, turbulent flow.

Extensive reviews and bibliographies of the literature about pulsating flows in general are also presented in references [22], [27] and [28].

I. Measurements of Heat Transfer to Pulsating, Turbulent Flow

I.A. Pulsating Water Flow in Steam-water Heat Exchangers

References [1]-[7] have investigated the effect of pulsations in water flow on the overall heat transfer coefficient of a steam-water heat exchanger. Their works covered the Reynolds number range 1,500-8,500 with pulsation frequency covering the range 0.22-16.7 Hz. The primary purpose of these investigations was the study of improving the overall heat transfer coefficient by imparting pulsating motion to the flow in the heat exchanger. However, experimental data pertaining to this problem are clearly insufficient since they give conflicting conclusions.

Among those investigations, Karamercan and Gainer [6] and Herndon et al. [7] investigated broader ranges of the operating variables than others. Karamercan and Gainer [6] observed increases in the overall heat transfer coefficient of 0-700% for a Reynolds number of 1500-47,400 with 0 to 5.0 pulses/sec. They also showed the highest enhancements in the heat transfer coefficient obtained within a Reynolds number range of 7500 to 9500. Herndon et al. [7], employing 0.83 to 16.7 pulses/sec and a Reynolds number of 6,600 to 28,000, found some decreases at certain frequencies and increases at most frequencies for an exit pressure of 1 atm. In addition, the average enhancements observed at higher exit pressures (about 20-ft. head of water) were less than 1.0 for most of the frequency range studied.

In general, these investigations of heat transfer to pulsatile water flow in heat exchangers indicate possible causes of enhancement as follows:

- 1) to increase the level of turbulence in the pulsed stream
- 2) to cavitate the fluid next to the tube wall
- 3) to produce periodic reversals in the pressure gradient.

 Karamercan and Gainer [6] state that periodic reversals in the direction of flow seemed to be the important parameter in the enhancement of heat transfer in pulsating flow because flow reversal increases cavitation and also promote a higher level of turbulence in the fluid. However, the manner in which these mechanisms improve the convective heat transfer coefficient is still somewhat vague.

I.B. Pulsating Air Flow Over a Flat Plate

References [8]-[11] are concerned with turbulent heat transfer from flat plates immersed in oscillating flows with frequencies from 3.0 to 680 Hz and Reynolds numbers from 10,000 to 48,000 as shown in Table A-1. Investigations by [8] and [9] resulted in increases in Nusselt number of 50 or 65%. In contrast Failer [10] and Miller [11] found practically no difference in heat transfer rates obtained with and without pulsations in the frequency range 3.0-200 cps. Unfortunately, those investigations are limited to a range of Reynolds numbers from 10,000 to 48,000, approaching the transition region in such flows.

Table A-1. Summary of data on heat transfer to pulsating turbulent flow.

a) Pulsating water flow in tube in	en Suj	iter f	low in	tube in	steam-water heat exchanger.	ter be	at excl	anger.					
Authors Ref.	Year	Flutt	Year Fluid Heating Geom	G Geometry	* Re x10-3	£ 2	NV or Tw/Tb Pe	Tw/Tb		Test section		Pulsator	Pulsator Results/notes
Martinelli, 1943 et al. 1	1943	K	—		2.66	27.1				0.422 53.	53.	recipro-	h_p/h_e (>1. (laminar) (\approx 1. (turbulent)
West & Taylor 2	19%				3085. 1.7	1.7				2,067 216.	216.	1	hp/h = 0.95-1.7
Lemiich 3	1961				220.	1.5				0.5	36.	ا ا	$h_p/h_g \begin{cases} =1.1-1.8 \ \text{c} \end{cases}$
Baird, et al. 4	1966	Vater -	1966 Water Steam	Age	Tube 4.3-	.8- 1.7				3/4		air pulser	hp/h _s =1.0-1.41
Keil & Baird 5	1971				24.0-	.4- 1.1			p < 10 ps16	<10 pe16 0.527	37.	air pulser	hp/hg =1.0-2.0
Karamercan & Gainer 6	1979					-0-				3/4	36. ♣ 76.	36. & recipro- 76. cating	րթ/ ₁₈ =0.9–8.0
Herndon, et 1980 al. 7	1980	>			28.0	.83-				0.788	36.1	inter- rupter	hp/h _s = 0.8-2.2

Table A-1 (continued)

b) Pulsating air flow over a flat plate.

	•				;	ļ					
Authors Ref.	Year	Year Heating Re		f. Hg	10-3 f. 0/V or L./T. psia	T./T.	P, psia	Tests	ection	Pulsator	Test section Pulsator Results/notes
					$\hat{\mathbf{p}}/\bar{\mathbf{p}}$			dı,ta.	dı, in. L, in.		
Bayley, et 1961 Electric 175 al. 8	1961	Electric		100 100				81n. x	3 1/8 1n.	butter fly valve(rota-ting valve)	8in. x 3 1/8 butter fly $_{\rm Nux}$ $_{\rm p/Nux)_8} \approx 1.5$ in. valve(rotating valve)
Feller and 1962 Yeager 9	1962		10-100	¥88				6dn. x	oin. x 4 in. siren	siren wheel	≈ 1.5
Feiler 10	1961		10-100 100	100			Pate	1.0	Patm 1.0 19.5 siren	siren	≈ 1.0
M111er 11	1969	->	120-480 3-	3-200		Tw= 100 F		2 ft - 4.6 ft		rotating shuttgive	\$.≈ 0.95- 1.05

c) Pulsating air flow in tube in the range of frequency 0 - 40 Hz.

- 3	Hamayev, et 1976 electric 0.54- 0.54- al. 16 1980 electric 80-200 0-36 3/
1,8.3€	/8.36
V/¥.36	I _
* NO	0-200 0-3

Table A-1 (continued)

d) Pulsating air flow in tube in the high frequency range, f>40 Hz.

			Ġ	•	Ŷ/V OR Tw/To	Tw/Tb		Test sectio-	ctio-	Pulsator	
ner.	Iear	9	6-0	I, Hz	ĝ∕ē		P, psia	d1.tn. L.tn.	L, in.		Hesults/notes
Hwu 17	1959	1959 steam						0°345		acoustic vibration	$h_{\rm p}/h_{\rm g} = 1.2-1.5$
Lemlich & Hwu 18	1961	steam	0.56-	# N		1.0	1.0 Pata	0.745	25	electro- magnetic driver	$h_{\rm p}/h_{\rm g} = 1.05 - 1.27$ for Re>2,100
Jackson, et al ₁₉	1961	1961 steam	2.04- 11.6	171, 221, 356		1.0	1.0 Pata	3.85		horm-electro mag.	horn-elec-Nux)p/Nux)s > 1.0 or <1.0 driven depending on velocity node
£	1965		2 - 200	90- 356		1.0	1.0 Patm	3.86	120	acoustic vibration	$^{\mathrm{Nux}})_{\mathrm{p}/\mathrm{Nux}})_{\mathrm{s}} > 1.0 \text{ or } < 1.0$ depending on velocity node
Koshkin, et al. 21	1966	1966 elec	100	99 1	50- 0.054 460 0.054 460 0.0555	1.0	1.0 72-		1885 mm	rotating valve	Nu_{x}) p/Nu _x) _s = 0.9 - 2.25
Bogdanoff 22	1967	1967 steam	101	5 <u>-</u> 5000			5.45	1.5	45 26	siren wheel	Nux)p/Nux)s > 1.0 or <1.0 depending on V-node or anti-
Galitseysk-1969 elec iy, et al. 23	1969	elec	10- 100	135	₽/p= 0.0- 0.25	1.2- 72. 1.5 290	2	9.7	1885 mm	rotor - radial holes - motor driven	$^{Nu_X})_{P}/^{Nu_X})_{S} = 0.8 - 2.25$
Calitseys- 1969 eleckiy, et al. 24	1969	elec	10- 100	90- 00- 00- 00- 00- 00- 00- 00- 00- 00-	₽/₽= 0.0- 0.25	1.2- 1.6	72.5 290	9.7 F	1885 ##	a rotor	$^{Nu_X})p/Nu_X)_8 = 0.85 - 2.25$

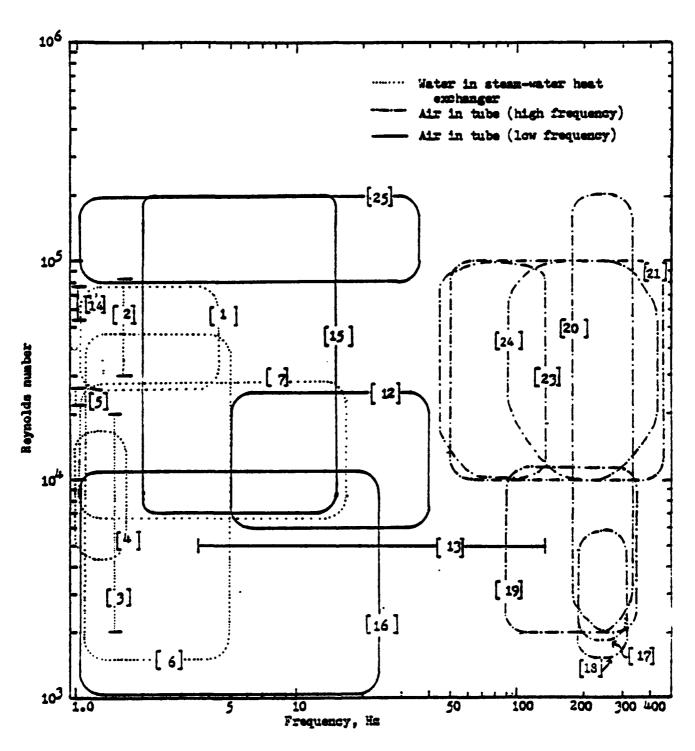


Figure A-1. Ranges of frequency and Reynolds number of experimental data on heat transfer to pulsating, turbulent flow.

I.C. Pulsating Air Flow in Tube in the Frequency Range 0-40 Hz

The results of measurements of heat transfer to pulsating air flow through a tube in the low frequency range are shown in Fig. A-2 and Fig. A-3. Half [12] [14] [15] of those experiments used steam-to-air heat exchangers which do not normally permit precise comparison, and the other experiments [13], [16], [25] used the tubes with electrical heating.

By using a tube heated with steam, Haveman et al. [12] (f=5-40 Hz, Re=6000-25,000) reported changes of heat transfer parameters from -40% to +40%; Chalitbhan [15] (f=0-15Hz, Re=7000-200,000) always showed an increase of heat transfer, as high as 100% at Re ≈10,000-50,000 and around 20% at Re=160,000-200,000; and Mueller [14] (f=0.038-0.248 Hz, Re=53,000-76,000) showed the average Nusselt number to be about 0-20% less than the corresponding steady flow, theoretically and experimentally. Because no information was given on the amplitude of the fluctuations and substantial experimental uncertainties were involved (generally, more than ±10-30% for steady flow), it is very difficult to compare these results with other references.

Particularly, Chalitbhan calculated Nusselt numbers by modifying the Martinelli equation [42], and computed the Nusselt number of the pulsating flow by using the ratio of the pressure drop for pulsating flow to that for non-pulsating flow. He used a water-filled manometer for the pressure drop of the test

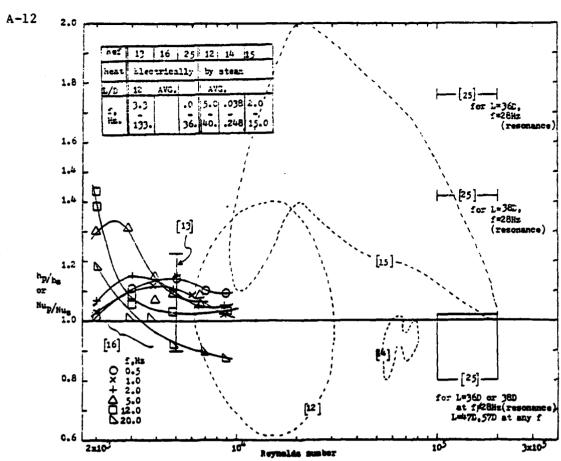


Fig. A-2. The effect of air velocity on heat transfer to pulsating, turbulent flow.

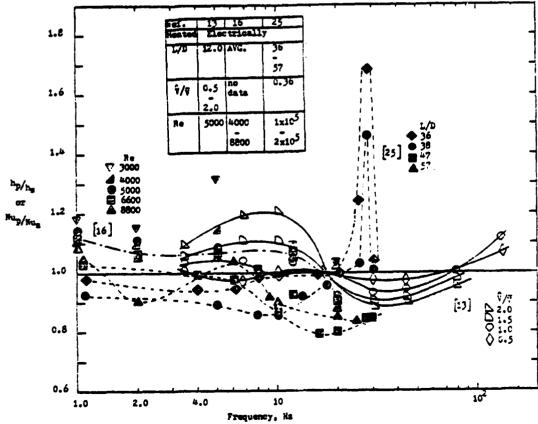


Fig. A-3. The effect of the frequency of induced fluctuations on heat transfer to pulsating, turbulent air flow.

section. So his results may have a large error as the values of pressure drop for pulsating flow cannot be measured accurately by inferential meter readir 3s [43][44].

With electrical heating, Romie [13], Mamayev et al. [16] and Creff et al. [25] showed that heat transfer parameters of the pulsed flow are close (±20%) to those obtained in a steady flow, except for the resonance results of Ref. [25] (Fig. 3).

Romie [13] measured heat transfer data at a position 12 diameters downstream from the heated section entrance (Re=5000, f=3.3-133 Hz, $\frac{\hat{V}}{V}=0.5-2.0$) and showed the ratio of the Nusselt numbers of the pulsed flow to those of unpulsed flow increases above unity with increasing frequency ($\hat{V}/\bar{V}>1.0$) then decreases to a value below unity, and then, at still higher frequencies, increases above unity. But as explained by Bogdanoff [22] for the high frequencies (f=75, 133 Hz), the oscillation amplitudes measured by a hot-wire would not be representative of conditions at the point where the heat transfer measurement was taken, because $\frac{1}{2}$ 4 becomes much shorter than the duct length and, hence, the velocity amplitudes at a point may not be representative of conditions existing all along the heated section.

Mamayev, et al. [16] carried out experiments (f=0.5-25 Hz, Re=540-11,000) and showed that the heat transfer coefficient averaged over the pipe length, is higher (0-15%) than in an equivalent non-pulsed flow except for f=20 Hz as shown in Figs. A-2 and A-3. The amplitude of fluctuations was not recorded. Their

effects of air velocity and the frequency on heat transfer to pulsed flow at Re=4,000-8,800 can be summarized as follows:

- I. The effect of air velocity on heat transfer to pulsed flow
 - A) The critical values of Reynolds number, reflecting changes in flow modes, depend on f and shift toward lower values with an increase in f. This effect was not observed at $f \leq 2$ Hz.
 - B) At Re>Re_{CR}, the ratio of heat transfer coefficients drops exponentially and steeply with Re for f=5, 12, 20 Hz.
 - C) The ratio of heat transfer coefficients tends to unity at f=0.5 to 12 Hz, while at f≥ 20 Hz the pulsations have a negative effect on the heat transfer rate in turbulent flow.
- II. The effect of the frequency on heat transfer
 - A) At Re=3000 to 4000, the ratio of heat transfer coefficients increases above f=5 Hz, and then asymptotically tends to unity.
 - B) At Re=5000-8800, this ratio has a peak at f=0.5 to 1.0 Hz and then decreases to unity.
 - C) No effect of flow fluctuations is observed at $f \approx 15$ Hz, while at f=15 to 24 Hz the heat transfer coefficients are smaller than for steady flow.

As shown in Fig. A-3, Romie and Mamayeu et al. showed no effects of flow fluctuation at a frequency near 15 Hz. Creff et al. [25],

(mean Re=10⁵ -2x10⁵, f=0-36 Hz, $\frac{\tilde{V}}{\tilde{V}}$ = 0.36), studied the frequency influence on the local heat transfer rates, and especially those due to acoustic resonance frequencies of the pipe. They showed that the local Nusselt numbers are close (+5.0~-20%) to those of the unpulsed flow at the same mean flow rate except near the resonance. For the resonance modes heat transfer increases about 75% at antinodes of the amplitude of the gas velocity as shown in Fig. A-3. Heat loss is less than or equal to 10% of total heat flux.

I.D. Pulsating Air Flow in Tube in the High Frequency Range, f > 40 Hz

Experimental investigations in the high frequency ranges which involved resonances [26] of the tube system were made by using a steam heated tube with acoustic vibrations (siren or horn) [17-20, 22] and by using an electrically heated tube with oscillations generated by a rotating valve [21, 23, 24].

Most of these results, generally, agreed that the effect of resonant fluctuations on heat transfer was found much greater than that of non-resonant pulsations. The effect increases as the amplitude of pulsations increases.

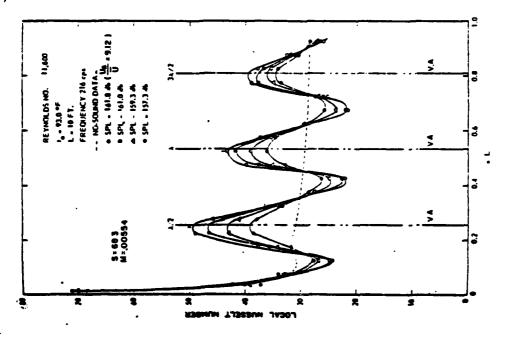
However, the effects of resonant fluctuations in heat transfer are uncertain because an increase in heat transfer was observed in some cases and a reduction in others, depending on the Reynolds number, node or antinode of standing-wave velocity along the length of pipe, pulsation amplitude, frequency, and so on.

A-16

Hwu and Lemlich [17, 18] showed an increase in the heat transfer coefficient up to 27% in the turbulent region, at frequencies which were resonances of the tube system allowing large amplitude oscillations to occur (Re=560-5,900, f=198, 256, 322 Hz). For pressure amplitude measurement a water manometer was used, so the amplitude data may not be accurate, as mentioned in Ref. [43, 44].

Jackson et al. [19, 20] studied air flow in a steam heated tube (Re=2000-200,000, f=90-356 Hz) at resonant frequencies. To measure the intensity of the oscillations induced by a horn, a microphone mounted on a rod was inserted into the duct from the upstream end. Typical heat transfer data are reproduced in Figs. A-4 - A-7, and are discussed by Bogdanoff [22] for a frequency of about 220 cps as follows:

- 1) At Reynolds numbers of 43,000 and above, the data behaves as exemplified by Fig. A-6, i.e., the general effect of oscillations is to reduce the heat transfer rates, the largest reductions appearing near the velocity antinodes, and relatively little effect in the regions of the velocity node.
- 2) As Reynolds number is decreased into the range 22,800-33,000 the effects of heat transfer become small and irregular although the sound pressure levels are diminished.
- 3) On further decrease of the Reynolds number into



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Fig. A-5. Effect of pulsations on local Nusselt numbers for various pressure levels, f = 216 Hz and Re = 11,600.

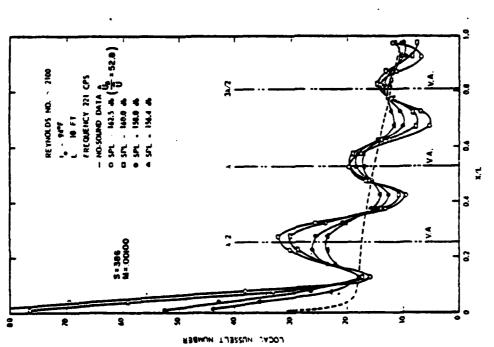
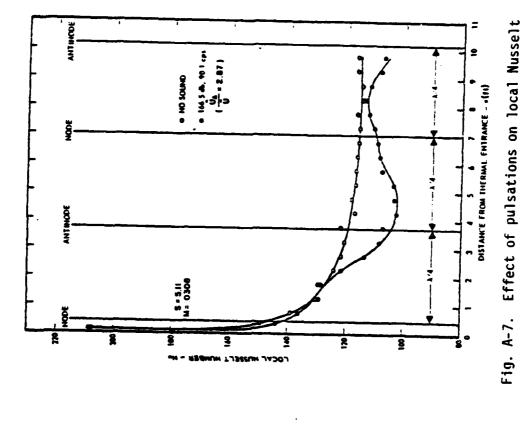


Fig. A-4. Effect of pulsations on local Nusselt numbers for various sound pressure levels, f = 221 Hz and Re = 2,100.

REQUENCY - 222 Cos



Effect of pulsations on local Nusselt numbers for various sound levels, f = 222 Hz and Re = 49,600. Fig. A-6.

numbers for f = 90.1 Hz and Re = 64,600.

the range 11,600-16,000, there is again, a strong effect of the oscillation on heat transfer as shown in Fig. A-5, i.e., increases in heat transfer at the velocity antinodes, decreases at the velocity nodes and an overall increase in heat transfer.

Bogdanoff [22] investigated air flow in a steam heated pipe at the resonant frequency which was induced by a siren wheel.

Measurement of the amplitude of the pressure fluctuations was taken with a pressure transducer just upstream of the siren wheel which was at the end of tube. The experimental results for 7 runs at the 9th harmonic and 1 run at the 13th harmonic are reproduced in Figs. A-8 - A-15.

The quantity \tilde{U}_A/\bar{U} , the instantaneous velocity which would be required to cause a pressure fluctuation \tilde{p}/\bar{p} , was computed from a simple-wave formula for acoustical waves in a duct without friction losses [26],

 $\widetilde{U}_{A}/\overline{U} = \widetilde{p}_{N}/\overline{p} * 1/rM \tag{A.1}$

where the pertinent nomenclature may be summarized as:

 $S_a = \omega D/\overline{U}_a$, Strouhal number upstream of the heated section

PN = root mean square pressure fluctuation

 \tilde{U} = r.m.s. velocity fluctuation at pipe center-line

 $\hat{\mathbf{U}}$ = peak-to-peak velocity at pipe center-line, or in free stream

 \overline{p} , \overline{U} = mean pressure, velocity.

From the assumption of sinusoidal pressure waves, $\hat{\mathbb{U}}_{A}/\bar{\mathbb{U}}$ is roughly

$$\hat{\mathbf{U}}_{\mathbf{A}}/_{\overline{\mathbf{U}}} \approx 2 \sqrt{2} \, \tilde{\mathbf{U}}_{\mathbf{A}}/_{\overline{\mathbf{U}}} \approx 2.83 \, \tilde{\mathbf{U}}_{\mathbf{A}}/_{\overline{\mathbf{U}}} \tag{A.2}$$

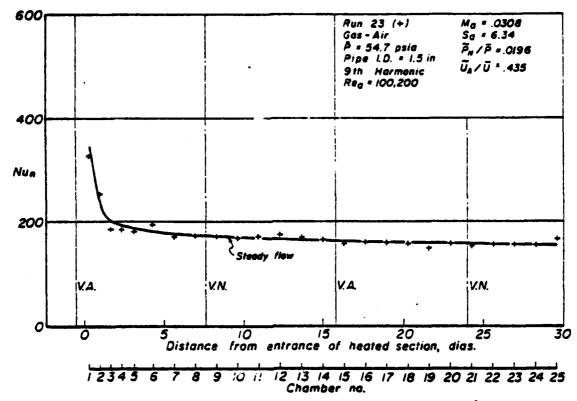


Figure A-8. Effect of pulsations on local Nusselt numbers for $\tilde{p}/\bar{p}=0.0196$ from Bogdanoff [22].

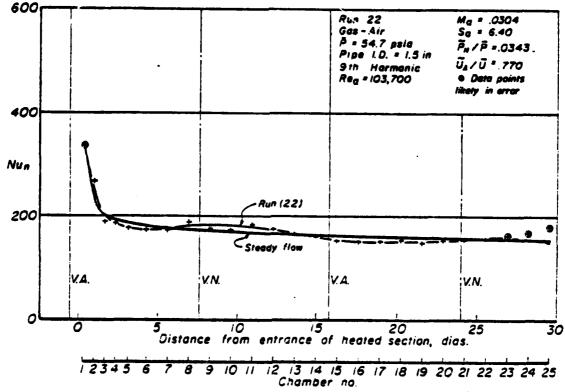


Figure A-9. Effect of pulsations on local Nusselt numbers for $\tilde{p}/_{\bar{p}} = 0.0343$ from Bogdanoff [22].

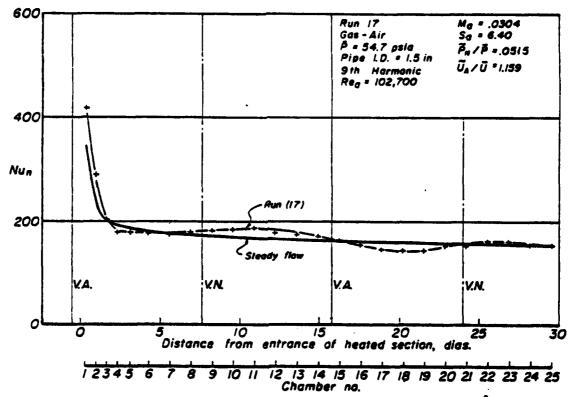


Figure A-10. Effect of pulsations on local Nusselt numbers for $\tilde{p}/\bar{p}=0.0515$ from Bogdanoff [22].

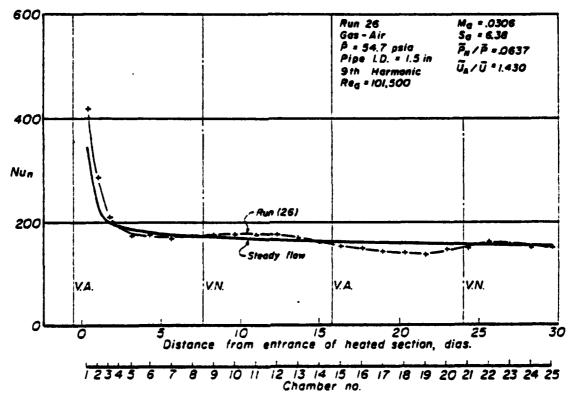


Figure A-11. Effect of pulsations on local Nusselt numbers for $\tilde{P}_N/\bar{p} = 0.0637$ from Bogdanoff [22].

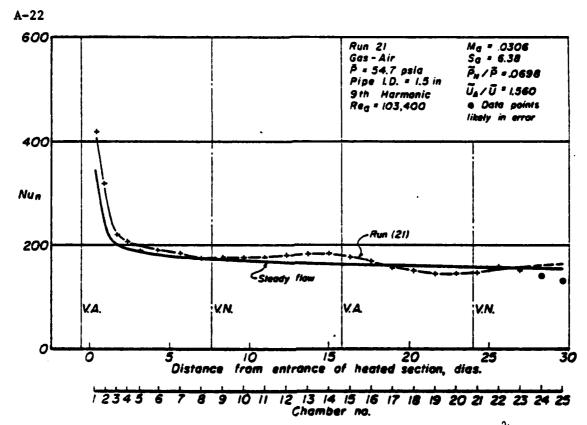


Figure A-12. Effect of pulsations on local Nusselt numbers for $\tilde{P}_{N}/_{\bar{p}} = 0.698$ from Bogdanoff [22].

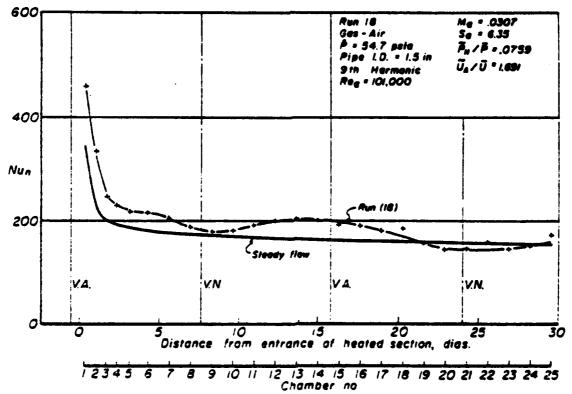


Figure A-13. Effect of pulsations on local Nusselt numbers for \tilde{P}_N/\bar{p} = 0.0759 from Bogdanoff [22].

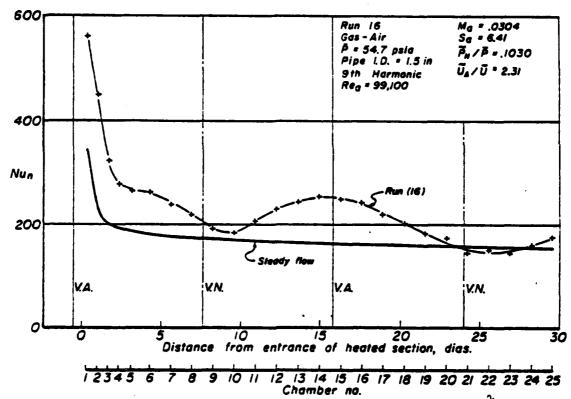


Figure A-14. Effect of pulsations on local Nusselt numbers for \tilde{P}_N/\bar{p} = 0.1030 from Bogdanoff [22].

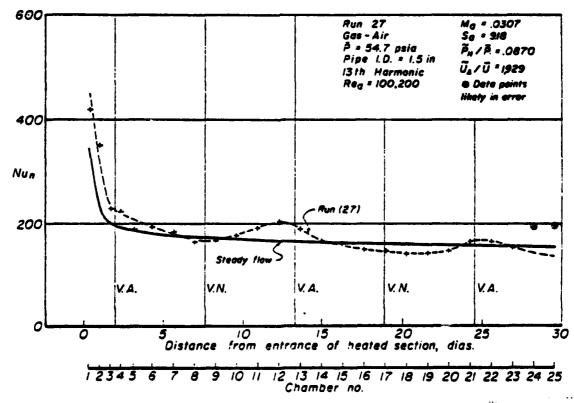


Figure A-15. Effect of pulsations on local NUsselt numbers for \tilde{P}_N/\bar{p} = 0.087 from Bogdanoff [22].

His results can be summarized as follows:

- 1) For all runs, Re 2 10⁵, and M = 0.03, S_a 2 6.4 for all 9th harmonic runs and S_a=9.18 for the 13th harmonic run. From Fig. A-8 we see that oscillations have little effect on heat transfer at $\widetilde{U}_{A}/\overline{U}\approx0.4$.
- 2) At $\widetilde{U}_A/\overline{U}\approx 0.8$, the oscillations produce a noticeable effect on the heat transfer. The maxima of heat transfer are downstream of the velocity nodes, the minima downstream of antinodes and there is little overall change of heat transfer.
- 3) As the oscillating amplitude increases ($\widetilde{U}_A/\widetilde{U} \approx 1.2$, 1.4, 1.56), the amplitude of the variation of heat transfer increases, and the maxima and minima move downstream, but the overall heat transfer changes are small.
- 4) Increasing the oscillation amplitude still further ($\widetilde{U}_A/\overline{U}=1.7$, 2.3) moves the maxima and minima even further downstream (the maxima is near the velocity antinode, and the minima are slightly downstream of velocity nodes), increases the amplitude of the heat transfer fluctuations, and produces substantial overall increases in heat transfer rates (especially for $\widetilde{U}_A/\overline{U}=2.3$).
- 5) The test taken at the 13th harmonic shows fluctuations of heat transfer whose maxima and minima are located similarly to those at the 9th harmonic for comparable $\widetilde{U}_A/_{\widetilde{U}}$ values ($\widetilde{U}_A/_{\widetilde{U}} \approx 1.9$) but shows considerably smaller overall increases in

heat transfer.

Koshkin et al. [21] and Galitseyskiy et al. [23, 24] investigated heat transfer to pulsating air flow in an electrically heated tube. Local heat transfer measurements were taken at various points over a heated section (Re = 10^4 - 10^5 , p = 72-290 psia, $T_{\rm w}/T_{\rm b} \approx 1.2$ -1.6 [23, 24] or 1.0 [21], $\frac{\hat{\rm p}}{\bar{\rm p}}$ = 0-0.25). Oscillations were generated by a rotating valve upstream of the heated section. The relative amplitude of pressure pulsations was taken at the experimental tube inlet. Typical heat transfer data are reproduced in Fig. A-16. These results can be summarized as follows:

- (1) Resonance pressure pulsations of the fluid in a pipe appreciably affect the heat transfer near standing-wave velocity maxima; the effect increases with an increase in the amplitude of the pressure pulsation.
- (2) In the experiments the heat transfer coefficient in the first standing-wave velocity maxima was 2-3 times greater than that for steady state.
- (3) As a result of dissipation of the pulsation energy, the heat transfer coefficient decreases along the pipe, i.e., the closer the velocity maximum to the pipe inlet the higher the heat transfer.
- (4) The distribution of the local heat transfer coefficient along the length of the pipe is similar to the kinetic

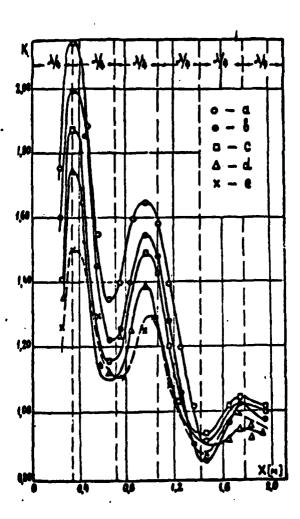


Figure A-16. Heat transfer distribution (K = Nu_p/Nu_s) along the experimental tube with n = 3 for various values of $\left(\frac{\Delta\rho}{\overline{p}}\right)_0$; Re = $10^4 \div 10^5$; a - $\left(\frac{\Delta\rho}{\overline{p}}\right)_0$ = 0.225; b - $\left(\frac{\Delta\rho}{\overline{p}}\right)_0$ = 0.184; c - $\left(\frac{\Delta\rho}{\overline{p}}\right)_0$ = 0.11, d - $\left(\frac{\Delta\rho}{\overline{p}}\right)_0$ = 0.090, e - $\left(\frac{\Delta\rho}{\overline{p}}\right)_0$ = 0.054.

(from Koshkin et al. [21])

energy distribution along the standing wave.

- (5) The number of heat transfer maxima and minima is determined by the number of the resonant harmonics.
- (6) The effects of the Reynolds number in the range of 10⁴-10⁵ and of the number of the resonance harmonic on the relative heat transfer in the experiments are insignificant as under steady-state conditions, i.e., lie within the limits of experimental accuracy (+ 10%).

II. Theoretical Studies and Quasi-steady Conditions for Pulsating Turbulent Flow

Although the effects of the flow pulsation on heat transfer characteristics for turbulent flow have been studied over the past 40 years, there are few theoretical analyses in the literature [14,29,31] for turbulent pulsating flow. The present work is limited to demonstrate simply the results of the theoretical analyses rather than a comprehensive explanation of these studies.

Barnett and Vachon [29] presented an analysis for the turbulent fully developed flow of a fluid in a tube undergoing harmonic oscillations parallel to its centerline with the governing parameters: Reynolds and Prandtl numbers, non-dimensional frequency, and the dimensionless amplitude of vibration. By assuming the turbulent diffusion of momentum and energy were unaffected by this motion, they predicted significant increases in heat transfer coefficients only at low frequencies and for large amplitudes.

The Nusselt number decreases at high frequencies with respect to the corresponding steady flow value. The effects of pulsating flow on heat transfer are amplified with Prandtl numbers below unity.

References [3, 4, 5, 14, 22, 30, 31, 32] discussed the effects of pulsatile flow to heat transfer, and some provided results for quasi-steady conditions; i.e., frequency low enough that heat transfer coefficient at any instant in pulsating flow can be predicted by the usual steady state correlations.

Park, Taylor and McEligot [33] summarized the comments of Smolderen [34] about the governing parameters of non-steady flow as follows:

1) Strouhal number:
$$Str_L = \frac{f_L}{V}$$
 (A.3)

2) For acoustic disturbances, the ratio of the length of the flow path to the wave length of sound waves:
Lf

$$L/\lambda = \frac{Lf}{a_0} = M \cdot Str_L \tag{A.4}$$

3) For consideration of viscous effects, nondimensional frequency:

$$\alpha = L \sqrt{2\pi f/\nu} \left(= \sqrt{Re_L \cdot Str_L} \right)$$
 (A.5)

If $Str_L \ll 1$, the unsteady term in the governing equation becomes negligible relative to convective terms, and the flow can be treated as quasi-steady. If $\frac{L}{\lambda}$ and \ll are small, the flow is considered as quasi-steady for acoustical and viscous effects, respectively.

Mueller [14] showed analytical and experimental results of pulsating turbulent pipe-flow heat transfer in a quasi-steady condition. For quasi-steady flows which are non-reversing, his analysis reported a slightly lower average Nusselt number must be expected than for steady flow. Experimental results (Re=53,000-76,000, f=0.038-0.248 Hz, steam heated tube) showed the average Nusselt number to be less, 0-29%, than the corresponding steady-flow Nusselt number.

Lemlich [3] showed that for fully developed flow with constant properties, if $h_8 \sim V^n$, the improvement ratio or enhancement due to pulsation would be

$$\overline{h}_{p/h_{g}} = \frac{(2\pi)^{n-1} \int_{0}^{2\pi} v^{n}(\omega t) d(\omega t)}{\left[\int_{0}^{2\pi} v(\omega t) d(\omega t)\right]^{n}}$$
(A.6)

By similar method, Baird et al. [4, 5] and Bogdanoff [22] showed that the time-average ratio of heat transfer can be shown to be,

$$\overline{Nup}/Nu_s = \frac{1}{2\pi} \int_0^{2\pi} \left| 1 + \frac{\hat{v}}{2V} \sin \omega t \right|^{0.8} d(\omega t)$$
 (A.7)

with the assumptions of $h_s \sim v^{0.8}$ for steady turbulent flow in a tube and a sinusoidal variation of velocity,

$$V = \overline{V} \left(1 + \frac{Y}{2} \sin \omega t\right) \tag{A.8}$$

Typical results of Eq. A.7 which are independent of frequency are shown in Fig. A-17. Experimental results by Baird et al. [4, 5] showed that \overline{h}_p/h_s does not fall significantly below unity at low values of \hat{V}/\overline{V} , and that the quasi-steady flow theory, while not

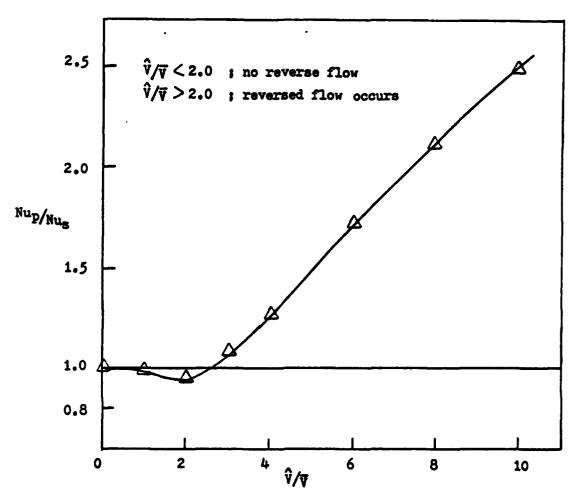


Figure A-17. Effect of pulsations on heat transfer for quasi-steady conditions (from Bogdanoff [22]).

completely satisfactory, does predict approximately the effects of flow pulsation at high values of $\hat{\nabla}/\bar{\nabla}$.

It is shown in Fig. A-17 that significant improvements in heat transfer are not obtained until \hat{V}/\hat{V} exceeds approximately 3.0. Many papers [4, 14, 28, 31, 32, 35, 36] discussed different conditions for the quasi-steady state approximation to be valid, e.g., $\propto <7.4[4]$, $\propto <0.1$ Rep [35,36]

III. Summary of Literature Survey

The results presented in this literature survey show that different studies of heat transfer in pulsed flow have provided their contributions by showing the existence of specific phenomena appropriate to those flows. Those contributions have shown that the heat transfer rate increases or decreases in comparison to non-pulsed flow for various experiment conditions, by variation of the following quantities:

- 1) frequency
- 2) amplitude of oscillation
- 3) mean Reynolds number
- 4) mode of generation of pulsations
- 5) acoustic resonance of the system
- 6) antinode or node of the flow velocity
- 7) and so on.

It is not immediately apparent which of the parameters are most important in determining the nature of the effects of the

pulsations on heat transfer. It is likely that different parameters will dominate in different ranges. The analyses generally predict only a slight modification of heat transfer parameters in pulsating turbulent flow whereas experiments have found larger effects.

Therefore, it is important to measure the heat transfer parameters in typical flows where data are not available in order to test the analytical predictions for normal operating conditions.

Also, we should look for the parameters which most influence the heat transfer in pulsating turbulent flows. This is the task recommended for the current and future studies.

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-.5 y6E-01

76.6

-.17

56.9

54.1

6.084 VOLTS RUN 806H, DATF 8/01/61, GAS AIR(STEADY) , MGLECULAR WI. = 28.97

TIN = 77.7 F, TOUT = 263.5 F, MASS FLCW RATE = 40.4 LB/HR, I = 93.8 AMPS, E = 6.084 VOLPH, IN = .719, GR/RESG = .212E-02, MACH(2) = .118, MACH(16) = .134, I,SURR = 108.0 F

	PRESS DEFECT	18 (F)	TW/TB	STATIC PRESS.(PSIA)	0/x	PT		
.001597		156.20	033	47976.	• 25	47.	ċ	
0	231.	. 7	4	48026.	1.373	531.2	58.6	13
<u> </u>	568	2.6	101	48273.	.42	58.	•	
4	0965.	0.7	4	48918.	• 43	47.	2	
.001465	7002.	1.7	• 046	49629.	.44	35.	a)	
48	7648.	3.1	.043	50378.	. 45	22.	3	
.001491	7054.	4.6	.040	51545.	.47	04.	7	
.001454	7143.	2.9	.037	52810.	64.	€5•	•	
965100.	7178.	8.8	•034	54198.	.51	67.	3	
.001500	725	0	• 020	55651.	.52	43.	7	
.001502	7284.	08.8	920.	57201.	.53	16.	·	
.001501	7278.	2.6	• 025	57990.	.53	00	7	
.001501	7265.	21.3	.024	58875.	T 5.	72.	•	ຍ
.001495	7154.	34.0	.025	59470.	.47	40.	•	7
.001473	6763.	43.1	• 036	69769	• 44	19.	•	9
.001435	6062.	53.4	• 065	59860.	.40	96	٠ ت	د،
-	3940.	2.9	.156	59933.	•37	78.	• •)	4
.001037	6847.	40.4	.467	• 90009	.32	46.	. 3	m
.061731	1441.	10.	123	007	.24	07.	.1	7
	8TU/HRFT2	SEL		RE YNDL DS		(F)		
÷	ヘ493	BULK	HL / GGAS	BULK	TW/18	3	2/ X	ر

B-6 6.062 VULTS RUN 807H, DATE 8/01/El, GAS AIRESTEADY) , MOLECULAR AT. = 28.57 TIN = 70.6 F, TGUT = 257.5 F, MASS FLOW RATE = 41.6 LB/HR, I = 93.4 AMPS, E = 6.062 VOL PR,IN = .719, GR/RFSQ = .205E-02, MACHE) = .118, MACHED) = .134, I,SURR = 108.0 F

PRESS PR	٢	0/x	3	TW/TB	BULK	HL / QCAS	BULK	QGAS	÷
3 204.9 1.23b 61809. 115 311.94 30872.1 .001016 5 273.0 1.316 61743. .446 144.06 18954.3 .00101 .9 273.4 1.303 61670. .121 161.49 2451.48 .00101 .8 292.0 1.395 61597. .086 153.47 25466.7 .00101 .2.2 334.0 1.462 61212. .035 134.16 2556.9 .00143 .2.2 334.0 1.66 60623. .025 134.16 254.9 .00143 .2.3 340.1 1.500 59746. .024 115.23 27049.6 .00144 .2.4 4.3 606.6 1.500 59864. .025 111.35 27049.6 .00144 .2.4 4.3 606.6 1.500 .024 115.2 27049.6 .00144 .2.4 1.4 1.4 1.4 1.4 .0256.2 .00144			F)		E YNDL D		SSEL	TU/HRF I	
3 247.0 1.316 61743. .446 144.06 18954.3 .001001 .5 273.4 1.363 61570. .121 161.49 24514.8 .001301 .5 273.4 1.363 61597. .080 153.47 2546.7 .001301 1.3 313.3 1.431 61448. .035 146.18 265.6.7 .00144 2.2 334.0 1.462 61217. .025 136.76 265.6.7 .00144 4.3 364.4 1.500 60623. .023 124.07 27037.0 .00144 10.6 406.6 1.51 5864. .025 113.33 27026. .00144 10.6 406.6 1.52 5967. .028 105.38 27026.3 .00144 17.4 433.8 1.52 5967. .033 101.19 26560.9 .00144 37.0 492.7 1.446 533.0 .034 97.05 26660.9 .00143 43.5 1.446 533.0 .044 94.06 2675. .00143 </td <td>٠.</td> <td></td> <td>04.</td> <td>~</td> <td>13</td> <td>•</td> <td>11.9</td> <td>0872.</td> <td>.001647</td>	٠.		04.	~	13	•	11.9	0872.	.001647
273.4 1.363 61670. .121 161.49 24514.8 .00130 .8 292.0 1.395 61997. .080 153.47 2546.7 .00131 2.2 334.9 61217. .035 146.16 255.6.7 .00144 2.2 334.0 1.431 61217. .035 136.76 255.6.7 .00144 4.3 364.4 1.500 60623. .023 124.07 27037.0 .00144 7.7 391.1 1.520 59746. .024 115.23 27049.6 .00144 10.6 406.6 1.521 59976. .024 115.33 27049.6 .00144 10.6 476.2 1.521 59977. .033 101.19 2640.9 .00144 20.9 474.2 1.441 5140. .034 94.06 2642.4 .00143 30.5 474.2 1.446 52140. .044.06 2626.4 .00143 52.4 1.446	~		47.	ຕຸ	1743	.446	44.0	895¢	.001011
.8 292.0 1.395 61597. .086 153.47 25466.7 .00135 1.3 313.3 1.448. .036 146.16 265.69.2 .00143 2.2 334.0 1.462 .025 124.07 270370 .00144 4.3 364.4 1.500 60623. .023 124.07 270370 .00144 7.7 391.1 1.520 59746. .024 115.23 27049.6 .00144 10.6 406.6 1.515 5946. .025 111.35 27049.6 .00144 10.6 406.6 1.515 5946. .026 101.13 27056.p .00144 23.9 474.2 1.502 59477. .033 101.13 26960.9 .00143 30.5 474.2 1.461 53320. .034 97.02 26460.9 .00143 43.5 510.2 1.464 53320. .044 94.05 26549.4 .00143 43.5 510.2 1.415 50028. .044 94.05 26549.4 .00143			73.	e.	1670	121.	4.19	4514.	.00130E
1.3 313.3 1.431 61446036 1466.16 265.69.2 .001441 2.2 334.0 1.462 61212025 136.76 26930.3 .00144 4.3 364.4 1.500 60623023 124.07 27037.0 .00144 10.8 406.6 1.520 59746025 111.35 27049.6 .00144 10.8 406.6 1.521 58964025 111.35 27049.6 .00144 17.4 433.8 1.515 57423028 105.38 27028.3 .00144 23.9 456.5 1.502 55977033 101.13 26960.9 .00143 30.5 474.2 1.481 54564035 99.05 26929.4 .00143 37.0 492.7 1.464 53320044 94.06 2660.9 .00143 43.5 510.2 1.446 52140044 94.06 26604.7 .00143 52.4 534.9 1.425 50676044 94.06 26604.7 .00143 52.4 534.9 1.425 50676046 92.92 26765.5 .00143 56.6 520.4 1.370 49778525 69.90 18341.6 .00039 56.6 520.4 1.370 49778525 69.90 18341.6 .00136 59.2 436.3 1.252 47727033 160.61 26752.0 .00153 1 -5.9 56.5 243.8 .5416.60			92.		1597	080.	53.4	5406.	.001358
2.2 334.0 1.462 61217025 136.76 26930.3 .00143 4.3 364.4 1.520 60623023 124.07 27037.0 .00144 10.6 406.6 1.521 59746025 1115.23 27049.6 .00144 17.4 433.8 1.525 5974025 1115.35 27056.5 .00144 17.4 433.8 1.515 57423028 105.38 27026.3 .00143 23.9 456.5 1.502 55977033 101.19 26960.9 .00143 30.5 474.2 1.481 54564035 99.05 26460.9 .00143 30.5 474.2 1.481 54564035 99.05 26465.9 .00143 43.5 510.2 1.446 52140041 975.37 26641.7 .00143 43.5 510.2 1.425 50676044 94.06 26604.7 .00143 52.4 534.9 1.425 50676046 92.92 26765.5 .00143 56.6 520.4 1.370 49778525 69.90 18341.6 .00136 59.2 438.3 1.252 47727033 160.61 26752.0 .00136 59.2 438.3 1.252 47727033 160.61 26752.0 .00153 2 54.1 57.0 58.2 58.3 150.4 1 26752.0 .00153		•	13.	4.	1448	.030	46.1	6569.	.001418
4.3 364.4 1.500 60623. .023 124.07 27037.0 .00144 7.7 391.1 1.520 59746. .024 115.23 27049.6 .00144 10.6 6.6 1.521 59944. .025 1105.38 27056.5 .00144 17.4 433.8 1.515 597423. .028 105.38 27026.3 .00144 23.9 456.5 1.515 557423. .028 105.38 27026.3 .00143 23.9 456.5 1.56.5 55977. .033 101.13 26529.0 .00143 37.0 492.7 1.461 5456.4 .039 97.05 26465.9 .00143 43.5 510.2 1.461 52140. .041 97.05 2666.7 .00143 43.5 510.2 1.446 52140. .044 94.06 26524.7 .00143 52.4 534.9 1.425 50676. .044 94.06 26755.0 .00143 56.6 520.4 1.36.3 1.425 50076. .076	_	•	34.	4.	1212	.025	36.7	6430.	.001437
7.7 391.1 1.520 59746024 115.23 27049.6 .00144 10.8 406.6 1.521 58964025 111.35 27056.5 .00144 17.4 433.8 1.515 57423028 1105.38 27026.3 .00144 23.9 456.5 1.502 55977033 101.19 26960.9 .00143 30.5 474.2 1.461 545.4 .035 99.05 26960.9 .00143 31.0 492.7 1.464 53320038 97.02 26865.9 .00143 43.5 510.2 1.446 52140041 95.37 26841.7 .00143 43.5 510.2 1.445 50676044 94.06 26604.7 .00143 52.4 534.9 1.425 50676044 94.06 26765.5 .00142 52.4 534.9 1.425 50676097 87.95 25540.9 .00136 56.6 520.4 1.370 49778525 69.90 18341.6 .00097 59.2 136.3 1.252 47727033 160.61 26752.0 .00153 77.55926-01 2 59.2 54.3 55.515 77.55926-01 2 59.4 57.8 1.42 243.8 .5416+00	_	•	64.	<i>a</i>)	0623	.023	24.0	7037.	.001442
10.8 406.6 1.521 58964025 111.35 27056.5 .00144 17.4 433.8 1.515 57423028 105.38 27028.3 .00144 23.9 456.5 1.502 55977033 101.13 26960.9 .00143 30.5 474.2 1.481 54564035 99.05 26969.9 .00143 37.0 492.7 1.464 52140041 95.37 26861.7 .00143 43.5 510.2 1.446 52140044 94.06 26841.7 .00143 43.5 510.2 1.415 50028097 87.95 25540.9 .00136 52.4 534.9 1.425 50676097 87.95 25540.9 .00136 56.6 520.4 1.370 49778525 69.90 18341.6 .00097 59.2 436.3 1.252 49727033 160.61 26752.0 .00153 1 -5.9 58.515 77.55926-01 2 54.1 57.8 1.42 243.8 .5416.40	_	•	91.	(ک	9746	.024	15.2	7049.	.001443
17.4 433.8 1.515 57423028 105.38 27028.3 .00143 23.9 456.5 1.502 55977033 101.18 26960.9 .00143 30.5 474.2 1.481 54564035 99.05 26529.4 .00143 37.0 492.7 1.164 53320038 97.02 26529.4 .00143 43.5 510.2 1.446 52140041 95.37 26841.7 .00143 43.5 510.2 1.446 52140041 95.37 26841.7 .00143 52.4 534.9 1.425 50676044 94.06 26541.7 .00143 52.6 550.4 1.370 49778525 69.90 18341.6 .00097 56.6 520.4 1.370 49778525 69.90 18341.6 .00136 59.2 436.3 1.252 49727033 160.61 26752.0 .00153 1 -5.9 58.515 77.55926-61 2 54.1 57.8 1.42 243.8 .5416+60	_	•	06.	41	8964	.025	11.3	7056.	.001443
23.9 456.5 1.502 55977033 101.19 26960.9 .00143 30.5 474.2 1.481 54564035 99.05 265294 .00143 37.0 492.7 1.481 54364039 97.02 26865.9 .00143 43.5 510.2 1.446 52140041 95.37 26841.7 .00143 43.5 510.2 1.446 52140044 94.08 26841.7 .00143 43.6 522.7 1.435 51390044 94.08 26841.7 .00143 52.4 534.9 1.425 50676046 92.92 26765.5 .00136 56.6 520.4 1.370 49778525 69.90 18341.6 .00097 59.2 436.3 1.252 49727033 160.61 26752.0 .00153 77.55926-01 2 59.2 543.815 77.55926-01 2 543.8 1.42 243.8 .5416.60		7	33.	۳,	57423.	.028	05.3	7028.	.001442
30.5 474.2 1.481 54564035 99.05 26529.4 .00143 37.0 492.7 1.464 53320038 97.02 26865.9 .00143 43.5 510.2 1.446 52140041 95.37 26841.7 .00143 48.0 522.7 1.435 51390044 94.08 26604.7 .00143 52.4 534.9 1.425 50676046 92.92 26765.5 .00142 52.4 534.9 1.425 50676097 87.95 25540.9 .00136 56.6 520.4 1.370 49778525 69.90 18341.6 .00097 59.2 436.3 1.252 49727033 160.61 24752.0 .00153 1		4	56.	#)	55977.	.033	01.1	6960.	.001436
37.0 492.7 1.564 53320038 97.02 2685.9 .00143 43.5 510.2 1.446 52140041 95.37 26841.7 .00143 48.0 522.7 1.435 51390044 94.06 26604.7 .00143 52.4 534.9 1.425 50676046 92.92 26765.5 .00142 2676.2 1.415 50028097 87.95 25540.9 .00136 56.6 520.4 1.370 49778525 69.90 18341.6 .00097 59.2 436.3 1.252 49727033 160.61 24752.0 .00153 160.61 24752.0 .00153 1 -5.9 58.515 77.55926-C1 243.8 .5416+C0	_	•	74.	4.	54564.	.035	0.6	6559	.001436
43.5 510.2 1.446 52140. .041 95.37 26841.7 .00143 48.0 522.7 1.435 51360. .044 94.06 26604.7 .00142 52.4 534.9 1.425 50676. .046 92.92 26765.5 .00142 52.4 534.9 1.415 50028. .007 87.95 25540.9 .00136 56.6 520.4 1.370 49778. .525 69.90 18341.6 .00037 56.6 520.4 1.252 497727. 033 160.61 24752.0 .00153 FT X/D STATIC IW/TB IB PRESS F PRESS PRESS (F) DEFECT 1 -5.9 58.5 15 77.5 592E-C1 2 54.1 57.8 1.42 243.8 .541E+C0		7.	92.	•	3320	.038	7.0	6 465.	.001434
48.0 522.7 1.435 51390. .044 94.06 26604.7 .00143 52.4 534.9 1.425 50676. .046 92.92 26765.5 .00142 52.4 534.9 1.415 50028. .097 87.95 25540.9 .00136 56.6 520.4 1.370 49778. .525 69.90 18341.6 .06097 59.2 436.3 1.252 49727. 033 160.61 24752.0 .00153 PT X/D STATIC TW/TB TB PRESS PRESS.(PSIA) (F) DEFECT 1 -5.9 58.5 15 77.5 592E-C1 2 54.1 57.8 1.42 243.8 .541E+C0		9	10.	4.	2140	.041	5.3	6841.	.001432
52.4 534.9 1.425 50676046 92.92 26765.5 .00142 bt.6 545.2 1.415 50028097 87.95 25540.9 .00136 56.6 520.4 1.370 49778525 69.90 18341.6 .06097 59.2 436.3 1.252 49727033 160.61 24752.0 .60153 PT X/D STATIC TW/TB TB PRESS PFESS.(PSIA) 1 -5.9 58.515 77.55926-C1 2 54.1 57.8 1.42 243.8 .5416+60		110	22.	4.	1350	* 044	4.0	6604.	.001430
## \$45.2		2	34.	4.	50676.	•046	2.9	6765.	.001425
6.6 520.4 1.370 49778525 69.90 18341.6 .00097 9.2 436.3 1.252 47727033 160.61 24752.0 .00153 PT X/D STATIC TW/TB TB PRESS PRESS.(PSIA) (F) DEFECT 1 -5.9 58.515 77.55926-01 2 54.1 57.8 1.42 243.8 .5416+00		ţ	45.	4.	50028.	260.	7.9	5540.	Ω
59.2 43E.3 1.252 49727033 160.61 24752.0 .00153 PT X/D STATIC TW/TB TB PRESS 1 -5.9 58.515 77.5592E-C1 2 54.1 57.8 1.42 243.8 .541E+C0		نە	20.	ب	49778.	.525	6.6	8341.	~
T X/D STATIC TW/TB TB PRESS PRESS.(PSIA) (F) DEFECT 1 -5.9 58.515 77.5592E- 2 54.1 57.8 1.42 243.8 .541E+		5	36.	• 2	972	033	ċ	4752.	0153
T X/D STATIC TW/TB TB PRESS PRESS (PSIA) (F) DEFECT 1 -5.9 58.515 77.5592E- 2 54.1 57.8 1.42 243.8 .541E+									
PRESS.(PSIA) (F) DEFECT -5.9 58.515 77.5592E-54.1 57.8 1.42 243.8 .541E+			PT	0/x	TATI	TW/TB		RES	
-5.9 58.515 77.5592E-					RESS. (PSI	•		EFF	
54.1 57.8 1.42 243.8 .541E+			1	Š	8	15	7	.592E-	
			2		7		43.	41E+	

APPENDIX B: EXPERIMENTAL RESULTS

Table B-1. Summary of experimental conditions

	Table 8-1	. Summa	ary or ex	cperimental co	INTLIB	
Run	Frequency (Hz)	O.	Δ p/ p̄	Re _i x 10 ⁻⁴	(T _w /T _b) _{max}	M _{TC16}
805	2.10	5.35	0.13	6.14	1.53	0.135
806		~-		6.00	1.54	0.134
807				6.18	1.52	0.134
808	3.15	6.18	0.26	5.52	1.51	0.135
809				5.43	1.52	0.135
810				5.59	1.51	0.135
811	3.56	4.31	0.20	1.88	1.50	0.111
812				1.91	1.49	0.111
813				1.90	1.49	0.110
814	2.84	7.08	0.09	1.93	1.51	0.033
815				1.94	1.48	0.033
816				1.94	1.48	0.033
817	2.80	7.17	0.15	3.76	1.51	0.061
818				3.84	1.49	0.061
819				3.79	1.49	0.061
820	2.71	7.18	0.26	5.78	1.88	0.097
821				5.82	1.91	0.095
822				5.90	1.89	0.095
823	2.56	7.03	0.29	9.65	1.49	0.145
824				10.22	1.48	0.142
825				9.93	1.49	0.143
826	2.81	6.65	0.35	7.69	1.49	0.143
827				7.85	1.49	0.140
828	***			7.64	1.49	0.140
829	2.54	7.53	0.28	9.50	2.20	0.140
830				9.61	2.18	0.140
831				9.43	2.19	0.140
832	2.84	7.41	0.27	7.55	2.28	0.131
833				7.48	2.27	0.139
834				7.60	2.26	0.139
835	2.94	6.68	0.28	7.74	1.27	0.141
836				7.82	1.26	0.139
837				7.72	126	0.139

Table B-1. Summary of experimental conditions - continued

Run	Frequency (Hz)	α	$\Delta p/\bar{p}$	$Re_i \times 10^{-4}$	(T _w /T _b) _{max}	M _{TC16}
838	3.00	7.27	0.15	3.59	1.24	0.056
839				3.58	1.23	0.056
840	2.78	4.87	0.27	3.94	1.22	0.129
841				3.95	1.22	0.130

Table B-2. Tabulated data

The headings used in the following listings of the heated flow data and their definitions are below.

Heading	Definition
TIN	Inlet mixer temperature
TOUT	Calculated exit temperature
I	Alternating current
E	Voltage drop between voltage taps
PR, IN	Inlet Prandtl number
GR/RESQ	Ratio of Grashof number to the square of the Reynolds number
MACH(2)	Mach number at thermocouple 2
MACH (16)	Mach number at thermocouple 16
T, SURR	Temperature of surroundings
TC	Thermocouple number
X/D	Axial position, corresponds to x/D in text
TW	Inside tube wall temperature, °F'
TW/TB	Wall-to-bulk temperature ratio
HL/QGAS	Ratio of heat loss to heat flux to gas
QGAS	Heat flux to gas
Q ⁺	Non-dimensional turbulent heat flux parameter. Corresponds to \mathbf{q}^{+} in text
PT	Pressure tap: 1-near inlet, 2-near exit
тв	Bulk static temperature
PRESS DEFECT	$\rho_{i}g_{c}(p_{i}-p)/G^{2}$

B-4 RUN 305H» DATE 8/01/81, GAS ATR(PULSED) , MOLECULAR WI. = 26.97 IIN = 81.2 F, TOUT = 262.0 F, MASS FLOW RATE = 41.5 LB/HR, I = 93.8 AMPS, E = 6.084 VOLTS PR.IN = .719, GR/RFSO = .203F-02, MACH(2) = .119, MACH(16) = .135, I,5URR = 105.0 F

2		
.12	21	141212
.464	5.	13454
.150		12731
.071	•	۰.
•037	•	10500
.026	•	08130
•024	o	02240
.025	•	93560
•026	•	85740
.029	•	70330
.034	•	55670
.036	•	42070
.039	•	29440
.043	0.	17770
.045	•	10280
.047	•	03160
950°	•	96700
.530	• •	3421.
.026	02	• 02
W/TB	FIC TW/TB	TATIC TW
	(PSIA)	(PSI
.14	11	58.11
•	4 1.4	7.4 1.4

RUN 808H, DATE 8/03/81 , GAS AIR(PULSED) , MOLECULAR WT. = 28.97 IIN = 86.8 F, TOUT = 270.4 F, MASS FLOW RATE = 37.7 LB/HR, I = 89.8 AMPS, E = 5.820 VOLTS PR,IN = .717, GR/PESQ = .176E-02, MACH(2) = .119, MACH(16) = .135, I,SURR = 106.7 F

2 .1 210.3 1.225 552051.29 299.94 290.77.2 .001677 4 .551.3 1.229 551465.04 130.69 16.89.94 290.77.2 .001677 4 .5 27.6 1.349 551465.04 130.69 16.89.94 290.77.2 .001264 297.6 1.349 551460.00 144.46 21877.8 .001264 2017.2 .001264 297.6 1.340 55017080 142.69 21544.5 .001361 144.46 297.6 1.340 55017080 142.69 21544.5 .001361 144.46 297.6 1.340 55017080 142.69 21544.5 .001361 144.46 297.6 1.340 55017080 142.69 21544.5 .001440 143.5 1.440 54074027 1133.64 24957.9 .001440 17.4 443.5 1.505 52490027 1133.64 24957.9 .001440 17.4 443.5 1.505 52490028 105.31 24950.5 .001440 17.4 443.5 1.503 51308032 95.77 24950.5 .001431 17.4 443.5 1.503 51308037 95.07 2495.9 .001431 17.4 443.5 1.503 51308037 95.07 2495.9 .001431 17.4 443.5 1.503 51308037 95.07 2495.9 .001431 17.4 443.5 1.470 46040044 88.59 24.65 2495.9 .001431 17.4 443.5 1.470 46040044 88.59 24.65 24.630.6 .001431 17.4 443.5 1.470 46040044 88.59 24.65 24.630.6 .001423 17.4 443.5 1.409 4732.9 .0017 85.4 44.5 1.409 4732.9 .0017 85.4 44.5 1.236 44.65 1.236 44.65 1.236 44.65 1.236 44.673067 85.7 26849.7 .001552 20 59.3 442.9 1.236 44.673067 85.7 26849.7 .001552 20 59.3 442.9 1.236 44.673067 85.7 266.600.	4	•	:		:		:		
Colored	ر -	•	3	9 / 10	5	49 7 /	5	3	
2 .1 210.3 1.225 55205129 299.94 29017.2 .00167 3 .00167 .5 279.5 1.349 55146504 130.69 16857.8 .00136			Œ		E YNOL D		SSEL	TU/HRF	
3 .3 251.3 1.299 55146504 130.69 16857.8 .00097 4 .5 279.5 1.349 55082161 144.86 21877.8 .00126 5 .6 279.5 1.349 55082161 144.86 21877.8 .00126 6 1.3 319.5 1.416 54884047 133.94 243.27.8 .00134 7 2.2 336.5 1.440 54674022 128.72 24957.9 .00144 8 4.3 371.9 1.485 54150022 113.66 24957.9 .00144 9 10.8 413.6 1.505 52690028 102.31 24957.9 .00143 1 17.4 443.5 1.503 51308032 95.97 24907.8 .00143 2 23.9 446.6 1.491 50012037 95.95 24829400143 3 30.5 484.3 1.491 50012037 95.05 24829400143 4 37.0 502.8 1.452 47664044 88.59 24626.5 .00143 5 43.5 519.3 1.433 46639047 88.59 24630.6 .00142 5 50.4 541.3 1.409 44750061 88.59 24626.5 .00142 5 50.5 50.3 1.396 44750061 81.41 23388.1 .00135 9 58.6 526.9 1.236 44467042 1.54.77 26849.7 .00155 1	7		10.	.22	55205.	.12	6.66	29017.	1910
4 .5 279.5 1.349 55082. .161 144.86 21877.8 .00136 5 .8 297.6 1.380 55017. .080 142.69 23544.5 .00136 6 .3 336.5 1.416 54884. .047 133.94 24327.8 .00144 9 .3 37.9 1.440 54150. .022 12877.7 .00144 9 .7 398.6 1.505 53391. .022 12877.9 .00144 9 .7 398.6 1.505 52690. .028 105.64 24913.7 .00143 1 17.4 413.5 51391. .028 102.31 24913.7 .00143 1 17.4 48797. .028 102.31 24950.5 .00143 1 1.7 48797. .040 90.36 24792.4 .00143 3 1.6 446.3 1.4 1.4 1.4 .00143 4	m	۳,	51.	.29	5146	50	30.6	6857.	76000
56 297.6 1.380 55017080 142.69 23544.5 .00136 7 1.3 319.5 1.416 5484047 133.94 24327.8 .00144 7 2.2 336.5 1.440 54674022 1281.7 24957.9 .00144 4 3 371.9 1.485 54150022 118.66 24913.7 .00144 0 10.8 413.6 1.505 53391028 105.64 24913.7 .00144 1 17.4 443.5 1.503 51308032 95.97 24907.8 .00143 3 30.5 484.3 1.470 48797040 90.36 24742.3 .00143 3 30.5 484.3 1.470 48797044 88.59 24742.3 .00143 4 37.0 502.8 1.452 47664044 88.59 24742.3 .00143 5 519.3 1.433 46539047 88.59 24630.6 .00142 6 550.3 1.409 45329051 85.99 24630.6 .00132 9 58.6 550.3 1.396 44750108 81.41 23388.1 .00135 9 58.6 526.9 1.354 4467042 154.77 26849.7 .00155 PT X/D STATIC TW/TB TB PRESS 1 -5.9 54.1 52.4 1.40 256.7 -606E-01	4		79.	.34	508	ဖ	44.0	1877.	00126
6 1.3 319.5 1.416 54884. .047 133.94 24327.8 .00144 7 2.2 336.5 1.440 54074. .022 128.72 24957.9 .00144 8 4.3 371.9 1.465 54150. .022 128.72 24957.9 .00144 9 10.6 413.6 1.505 526.90. .028 105.64 24941.9 .00144 1 17.4 443.5 1.503 51308. .032 95.97 24950.5 .00143 1 17.4 443.5 1.491 50012. .037 95.05 24829.4 .00143 2 23.9 466.6 1.491 50012. .037 95.05 24829.4 .00143 3 30.5 484.9 1.452 4764. .044 87.44 24699.4 .00143 4 33.0 502.6 1.452 .047 87.44 24699.4 .00143 4 8.0	S		97.	.38	5017	08	42.6	3544.	00136
7 2.2 336.5 1.440 54674022 128.72 24957.9 .00144 8 4.3 371.9 1.485 54150027 113.66 24941.9 .00144 9 17.7 498.6 1.505 53391028 105.64 24941.9 .00144 10 17.4 443.5 1.503 51308032 105.31 24950.5 .00143 2 23.9 466.6 1.491 50012037 92.05 24829.4 .00143 3 30.5 486.3 1.470 48797040 90.36 24782.4 .00143 4 37.0 502.8 1.452 47664044 88.59 24629.4 .00143 5 43.5 519.3 1.492 4556051 85.28 24630.6 .00142 5 52.4 541.3 1.409 45329051 85.29 24626.5 .00142 9 58.6 550.3 1.396 44750108 81.41 23388.1 .00135 9 59.3 442.9 1.236 44487042 154.77 26849.7 .00155 1	9	•	19.	.41	4884	04	33.9	4327.	00140
8 4.3 371.9 1.485 54150. .027 113.66 24913.7 .00144 9 7.7 398.6 1.505 53391. .028 105.64 24941.9 .00144 1 17.4 443.5 1.503 51308. .028 102.31 24950.5 .00143 1 17.4 443.5 1.503 51308. .032 95.97 24950.5 .00143 2 23.9 466.6 1.491 50012. .037 95.97 24950.6 .00143 3 30.5 486.3 1.470 48797. .040 90.36 24722.4 .00143 4 37.0 502.6 1.452 4764. .047 88.59 24639.4 .00142 5 54.6 550.3 1.495 .051 85.28 24530.6 .00142 5 54.6 550.3 1.396 44467. -042 154.77 26849.7 .00135 9 59.3	7	•	36.	44.	4674	02	28.7	4957.	00144
9 7.7 398.6 1.505 53391028 105.64 24941.9 .00144 0 10.6 413.6 1.505 52690028 102.31 24950.5 .00144 1 17.4 443.5 1.503 51308032 95.97 24907.8 .00143 2 23.9 466.6 1.491 50012037 92.05 24829.4 .00143 3 30.5 486.3 1.470 48797040 90.36 24792.4 .00143 4 37.0 502.8 1.452 47664044 88.59 24742.3 .00142 5 43.5 519.3 1.433 46639051 85.29 24626.5 .00142 7 52.4 541.3 1.409 45329051 85.99 24626.5 .00142 8 56.6 550.3 1.396 44750108 81.41 23388.1 .00135 9 58.6 526.9 1.354 4467042 1.547 26849.7 .00155 1 7.2 7	89	•	71.	. 48	4150	02	13.6	4913.	00144
0 10.6 413.6 1.505 52690028 102.31 24950.5 .00143 1 17.4 443.5 1.503 51308032 95.97 24907.8 .00143 2 23.9 466.6 1.491 50012037 92.05 24829.4 .00143 3 30.5 466.8 1.470 48797040 90.36 24792.4 .00143 4 37.0 502.8 1.452 47664004 88.59 24742.3 .00142 5 43.5 519.3 1.433 46639067 87.44 2469.4 .00142 7 52.4 541.3 1.409 45329051 85.99 24626.5 .00142 8 56.6 550.3 1.396 44750108 81.41 23388.1 .00135 9 58.6 526.9 1.354 44487042 1.54.77 26849.7 .00155 PT X/D STATIC TW/TB TB PRESS 1 -5.9 53.008 87.7608E-01 2 54.1 52.4 1.40 256.7 .420E-01	o	•	98.	• 50	3391	02	05.6	4941.	00144
1 17.4 443.5 1.503 51308032 95.97 24907.8 .00143 2 23.9 466.6 1.491 50012037 92.05 24829.4 .00143 3 30.5 484.3 1.470 48797040 90.36 24792.4 .00143 4 37.0 502.8 1.452 47664044 88.59 24742.3 .00142 5 43.5 519.3 1.433 46639047 87.44 24639.6 .00142 7 52.4 541.3 1.409 45329051 85.29 24626.5 .00142 8 56.6 550.3 1.396 44750108 81.41 23388.1 .00135 9 58.6 556.9 1.354 4467042 154.77 26849.7 .00155 PT X/D STATIC TW/TB TB PRESS 1 -5.9 53.008 87.7608E-01 2 54.1 52.4 1.40 256.7 .420E+00		•	13.	.50	2690	02	02.3	4950.	00144
2 23.9 466.6 1.491 50012037 92.05 24829.4 .00143 3 30.5 484.3 1.470 48797040 90.36 24792.4 .00143 4 37.0 502.8 1.452 47664044 88.59 24742.3 .00142 5 43.5 519.3 1.433 46639047 87.44 2469.4 .00142 6 48.0 535.1 1.427 45966051 85.28 24630.6 .00142 7 52.4 541.3 1.409 45329051 85.99 24626.5 .00142 8 56.6 550.3 1.396 44750108 81.41 23388.1 .00135 9 58.6 526.9 1.354 44487042 154.77 26849.7 .00155 1 7 2 2 54.1 52.4 1.40 256.7 .420E-01 2 54.1 52.4 54.1 52.4 1.40 256.7 .420E+00		7	43.	.50	1308	03	5.9	4907.	00143
3 30.5 484.3 1.470 48797040 90.36 24792.4 .00143 4 37.0 502.8 1.452 47664044 88.59 24742.3 .00142 5 43.5 519.3 1.433 46639047 87.44 2469.4 .00142 6 48.0 535.1 1.427 45966051 85.28 24630.6 .00142 7 52.4 541.3 1.409 45329051 85.99 24626.5 .00142 8 56.6 550.3 1.396 44750108 81.41 23388.1 .00135 9 58.6 526.9 1.354 44531615 61.56 16013.9 .00092 0 59.3 442.9 1.236 44467042 154.77 26849.7 .00155 1 -5.9 53.008 87.7606E-01 2 54.1 52.4 1.40 256.7 .420E+00		Э.	66.	64.	0012	03	2.0	4829.	00143
4 37.0 502.8 1.452 47664044 88.59 24742.3 .00142 5 43.5 519.3 1.433 46639047 87.44 24699.4 .00142 6 48.0 535.1 1.427 45966051 85.28 24630.6 .00142 7 52.4 541.3 1.409 45329051 85.99 24626.5 .00142 8 56.6 550.3 1.396 44750108 81.41 23388.1 .00135 9 58.6 526.9 1.354 44531615 61.56 16013.9 .00092 0 59.3 442.9 1.236 44467042 154.77 26849.7 .00155 1		•	84.	.47	8797	9	0.3	4792.	00143
5 43.5 519.3 1.433 46639047 87.44 24699.4 .00142 6 48.0 535.1 1.427 45966051 85.28 24630.6 .00142 7 52.4 541.3 1.409 45329051 85.99 24626.5 .00142 8 56.6 550.3 1.396 44750108 81.41 23388.1 .00135 9 58.6 550.9 1.354 44531615 61.56 16013.9 .00092 0 59.3 442.9 1.236 44487042 154.77 26849.7 .00155 PT X/D STATIC TW/TB TB PRESS PRESS.(PSIA) 1 -5.9 53.008 87.7608E-01 2 54.1 52.4 1.40 256.7 .420E+00		2	02.	.45	7664	04	8.5	4742.	00143
6 48.0 535.1 1.427 45966051 85.28 24630.6 .00142 7 52.4 541.3 1.409 45329051 85.99 24626.5 .00142 8 56.6 550.3 1.396 44750108 81.41 23388.1 .00135 9 58.6 526.9 1.354 44531615 61.56 16013.9 .00092 0 59.3 442.9 1.236 44487042 154.77 26849.7 .00155 PT X/D STATIC TW/TB TB PRESS PT X/D STATIC TW/TB TB DEFECT 1 -5.9 53.008 87.7608E-01 2 54.1 52.4 1.40 256.7 .420E+00		3	19.	. 43	663	9	7.4	4699.	00142
7 52.4 541.3 1.409 45329051 85.99 24626.5 .00142 6 56.6 550.3 1.396 44750108 81.41 23388.1 .00135 9 58.6 526.9 1.354 44531615 61.56 16013.9 .00092 0 59.3 442.9 1.236 44487042 154.77 26849.7 .00155 PT X/D STATIC TW/TB TB PRESS 1 -5.9 53.008 87.7608E-01 2 54.1 52.4 1.40 256.7 .420E+00		&	35.	. 42	596	05	5.2	4630.	00142
6 56.6 550.3 1.396 44750108 81.41 23388.1 .00135 9 58.6 526.9 1.354 44531615 61.56 16013.9 .00092 0 59.3 442.9 1.236 44487042 154.77 26849.7 .00155 PT X/D STATIC TW/TB TB PRESS 1 -5.9 53.008 87.7608E-01 2 54.1 52.4 1.40 256.7 .420E+00		2.	41.	.40	5329	05	5.9	4626.	0142
9 58.6 526.9 1.354 44531615 61.56 16013.9 .00092 0 59.3 442.9 1.236 44487042 154.77 26849.7 .00155 PT X/D STATIC TW/TB TB PRESS PRESS.(PSIA) 1 -5.9 53.008 87.7606E-01 2 54.1 52.4 1.40 256.7 .420E+00		•	50.	•39	4750	10	1.4	3388.	0135
0 59.3 442.9 1.236 44487042 154.77 26849.7 .00155 PT X/D STATIC TW/TB TB PRESS 1 -5.9 53.008 87.7608E-01 2 54.1 52.4 1.40 256.7 .420E+00		8	26.	.35	4531	61	1.5	6013.	0092
T X/D STATIC TW/TB TB PRESS PRESS.(PSIA) (F) DEFECT 1 -5.9 53.008 87.7608E-0 2 54.1 52.4 1.40 256.7 .420E+0		6	45.	•23	4487	• 04	54.7	6849.	0155
T X/D STATIC TW/TB TB PRESS PRESS.(PSIA) (F) DEFECT 1 -5.9 53.008 87.7608E-0 2 54.1 52.4 1.40 256.7 .420E+0									
PRESS.(PSIA) (F) DEFECT -5.9 53.008 87.7608E-0 54.1 52.4 1.40 256.7 .420E+0				•	TATI	W/T	18	RES	
-5.9 53.008 87.7608E-0 54.1 52.4 1.40 256.7 .420E+0					RESS. (PSIA		(F)	EFEC	
54.1 52.4 1.40 256.7 .420E+0			-	•	3.0	•	7	.608E-0	
			7	4	2		56.	20E+0	

B-8 RUN 809H, DATE 8/03/81 , GAS AIR(STEADY) , MOLECULAR WT. = 28.97 TIN = 78.1 F, TOUT = 264.9 F, MASS FLOW RATE = 36.6 LB/HR, I = 89.7 AMPS, E = 5.795 VOLTS PR,IN = .719, GR/RESQ = .187E-02, MACH(2) = .119, MACH(16) = .135, I,SURR = 106.3 F

10	0/x		TW/ TB	BULK	HL/0GAS	BULK	QGAS	÷
		(F)		YNO		SSEL	H/D	
7	•1	04.	.23	434	3	93.4	9049.	.001765
æ	e.	450	.31	428	0	28.9	6828.	.001022
4		74.	.36	421	•	42.7	1829.	• 001326
S		93.	.39	415	8	39.3	3317.	.001417
9	1.3		1.436	54016.	.045	132.24	24330.8	.001478
7	•	35.	.46	379	02	25.4	4815.	.001508
80	•	66.	.50	325	02	13.5	4881.	. 001512
	•	92.	.52	245	02	05.6	4894.	.061513
	•	.60	.52	173	N	01.6	4694.	.001513
	7	40.	. 52	032	m	95.0	4853.	.001510
	3	65.	.51	900	03	0.7	4773.	.001505
	•	86.	.49	774	4	8.1	4728.	.001502
	7	90	.47	659	•	5.9	4672.	001499
15	43.5	24.	.45	5535	04	4.5	4621.	.001496
	8	38.	44.	485	5	2.9	4569.	.001493
	2	51.	.43	421	5	1.7	4524.	065100
	•	62.	. 42	362	11	9.9	3207.	. 001410
	\$	31.	.37	341	4	8.5	5744.	95
	6	44.	.24	336	4	9.6	6889.	.001634
				•			((
		•	1 X/D	SI A I IC	9 / K		7	
				S. (P		~	EFECT	
			3	51.2	13	77.0	10E-0	
			2 54.1		1.43	•	.494E+00	

28.97 , MOLECULAR WT. = RUN 810H, DATE 8/03/81, GAS AIR(STEADY)

. E = 5.778 VOLTS	SPE	9.1 .00170	7.6 .00100	1.2 .00129	8.7 .00137	3.4 .00143	3.6 .0014	4.1 .00146	3.9 .00146	2.0 .00146	8.6 .00146	3.1 .00145	6.5 .00145	7.6 .00145	7.2 .00145	6.4 .00144	3.0 .00144	1.0 .00137	3.3 .00094	8.6 .00157					
89.5 AMPS, * .135, T,		87	70	18	32	42		25	47	14	47	46	46	45	45	45	44	32	9	65	i L	Z L		606E	97E+0
LB/HR, I =	ULK SSEL	97.0	33.6	46.6	42.3	35.5	128.62	16.9	08.6	04.3	7.9	3.2	0.8	8.7	7.0	5.7	4.5	9.3	1.6	1.4			(F)	~	•
TE = 37.6 2) = .119	HL / QGAS	2	7	S	8	4	• 025	~	05	~	3	E	m	4	4	4	05	0	0	0		9-/-	A)	11	1.42
ASS FLOW RA E-02, MACH(∞ ≻	589	583	576	570	556	34	480	400	328	187	055	928	812	2	636	571	515	90	486		7 Y T	PRESS. (PS I	2	
59.1 F, M	TW/TB	.23	• 30	.35	• 38	.42	1.452	. 48	.50	%	• 50	649	.47	.46	.44	.43	.42	.41	• 36	.24	•	2/4		-5.9	•
, TOUT = 2 9, GR/RESQ	TW (F)	02.	41.	69	88.	60	327.8	56.	83.	00	29.	94.	73.	93.	11.	24.	37.	48.	19.	36.				7	2
78.1 F = .71	0/x	٠.		٠,	€,	•	2.2	•	•	ċ	•	3.	•	۲.	÷	8	;	•	8	6					
TIN PR. IN	21	7	m	•	S	9	~	œ	0		1														

3.875 VOLTS RUN 811H, DATE 8/03/81 , GAS AIR(PULSED) , MOLECULAR WT. = 28.97 TIN = 76.3 F, TOU; = 295.5 F, MASS FLOW RATE = 12.6 LB/HR, I = 59.0 AMPS, E = 3. PR,IN = .719, GR/RESQ = .114E-02, MACH(2) = .096, MACH(16) = .111, T,SURR =

÷	.002547	.000855	. ^	.001613	-	_	~	~	-		O	~	. 001 768		.001742	•	4	31	7
QGAS BTU/HRF12	134.	43	280.	140.	807.	0287.	0403.	0388.	0370.	0296.	0184.	109.	0021.	93	869.	9	42	787.	0
LK SE L	1.6		7.5	5.9	1.0	6.9	0.3	5.8	3.7	0.8	8.7	7.5	36.44	5.7	5.1	5.0	30.97	8.34	110.12
HL/06AS	246	1.251	.320	.198	.119	590.	090•	•064	.067	.077	160.	101	.112	.123	.132	.133	.327		165
BULK RE YNOL DS	88	18790.	87	87	86	85	83	80	77	71	99	61	57	53	50	48	4	96	4
TW/T8		1.242	•2	.	e.	4.	4.	4.	4.	4.	4.	4.	4.	4.	.	.		7	٦,
T¥ (₽)	72.	205.5	34.	55.	85.	12.	50.	83.	02.	35.	61.	84.	07.	26.	39.	44.	52.	00	4
0/x	۳.	e.		8	•	•	•	•	•		3	ċ		3,	&	2.	•		o
2	7	m	4	S	9	7	ထ	•	10	11	12	13	14	15	16	17	18	19	20

.664E+00 -. 790E-01 DEFECT PRESS

75.9

.27 1.36

21.9

-5.9 54.1

TB (F)

Th/18

STATIC PRESS.(PSIA)

9/x

PT

PRESS DEFECT -.788E-01 .708E+00

.27

STATIC PRESS.(PSIA) 22.2 22.0

-5.9 54.1

PI

3.685 VOLTS 100.0 F	*	.002566	.000912	.001539	.001674	.001790	.001869	.001888	•001886	.001883	.001870	.001852	.001840	.001827	.001814	.001803	. 001793	.001537	.000378	.002390
.8 AMPS, E = .111, T,SURR =	QGAS RTIL/HDET2	14575.1	5178.4	741.	509.	0165.	0615.	0722.	712.	0693.	0620.	0517.	0450.	0375.	0300.	0239.	0181.	730.	149.	573.
B/HR, I = 59. MACH(16) = .	BULK	191.12	5	2.0	9.5	4.5	0.1	3.1	8.5	6.4	3.2	1:1	0.1	9.3	8.7	8.1	7.7		10.17	7.5
TE = 12.7 Ll 2) = .095,	HL/0GAS	ന	1.163	8	8	0	9	2	S	9	7	8	Q	0	.112	~	~	~	~	•
123E-02, MACH(2	BULK	1 90 74 •	19051.	19027.	900	894	885	861	826	962	736	681	631	585	544	517	492	471	466	465
0 = .1236	TW/TB	.18	1.245	•29	.33	.37	.41	.46	.48	. 48	.47	. 45	.43	.40	•38	.37	.35	.34	.26	£ 1.
	TW (a)	2	202.8	30.	50.	78.	05.	42.	73.	93.	26.	52.	74.	94.	14.	28.	40.	51.	98.	90
	X/D	•1	e.	••	æ.	•	•	•	7.7	ċ		æ	•	÷	•		٠	•	8	6
	10	2	٣	•	Ľ١	9	7	80	6	10	11	12	13	14	15	16	17	18	19	20

B-12 RUN 813H, DATE 8/03/81, GAS AIR(STEADY) , MOLECULAR WT. .

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PRESS DEFECT	789E-01 .708E+00
18 (F)	71.9
TW/TB	.27
STATIC PRESS.(PSIA	22.2
0/x	5.9
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-.786E-01

76.3

.28

75.2

-5.9 54.1

PRESS Defect

TB (F)

TW/TB

STATIC PRESS.(PSIA)

9/x

RUN 814H» DATE 8/03/81 » GAS AIR(PULSED) , MOLECULAR WT

3.826 VOLIS * 101.5 F	ż		10	.000778	.001437	.001472		~	_		10		\sim 1		^	3	_	.001672		~	.~
58.5 AMPS, E = .033, T,Surr .	OGAS	4	-	1.	8338.3	•	S	.6800	0232.	0198.	6	.7600	3	-	5	2	6	•	å	•	ċ
LB/HR, I = 5 9, MACH(16) =	BULK	NUSSEL 1	0	4.1	67.07	4.0	0.2	5.3	9.1	4.1	1.7	8.8	7.2	6.6	5.3	4.6	3.9	5.0	1.2	7	Φ.
TE = 12.9 L 2) = .029,	HL / QGAS		249	1.377	.289	.260	.106	.071	.059	990.	.070	080	560	.101	.113	.124	.134	.133	.312	4.573	168
MASS FLOW RAT 9E-01, MACH(2	BULK	ž	926	924	19217.	919	913	905	882	849	820	763	711	662	619	910	553	528	508	~	501
287.8 F, MA Q = ,119E	TW/T8		7	?	1.296	.	4	4.	4.	r.	ŝ	.5	4.	4.	4	4.	4.			.2	•
F, TOUT	¥	(F)	74.	07.	236.1	58.	86.	13.	51.	87.	60	41.	65.	83.	06.	25.	39.	40.	41.	91.	93.
7	Q/ X		.1	m,	3.	Φ,	•	•	•	•	0		3	•	37.0	3.	æ	2.	•	6	•
PR.	10		~	m	*	S	•	7	œ	<u>ۍ</u>					14						

B-14 RUN 815H, DATE 8/03/81 , GAS AIR(STEADY) , MOLECULAR WT. = 28.97 TIN = 72.8 F, TOUT = 282.9 F, MASS FLOW RATE = 13.0 LB/HR, I = 58.2 AMPS, E = 3.812 VOLTS PR.IN = .720, GR/RESQ = .126E-01, MACH(2) = .028, MACH(16) = .033, T.SURR = 160.0 F

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RUN 816H, DATE 8/03/81 , GAS AIR(STEADY) , MOLECULAR WT. = 26.97 TIN = 71.9 F, TOUT = 282.8 F, MASS FLOW RATE = 12.9 LB/HR, I = 58.2 AMPS, E = 3.815 VOLTS PR.IN = .720, GR/RESQ = .129E-01, MACH(2) = .028, MACH(16) = .033, I,SURR = 100.0 F

CONTRACTOR OF THE PROPERTY OF

0/x	3	TW/TB	7	HL / 06AS	BULK	GGAS	å
	î		YN0		SSEL	H/O	
٠,	67.	.18	937	•23		849.	0240
m•	98.	.23	935	S	0	701.	0061
٠. د	224.8	1.285	19331.	.294	69.67	8211.2	.001426
8.	44.	.32	930	18	8	985.	0156
•	71.	.36	925	0	2	635.	00167
•	96	.40	916	90	8	0045.	00174
•	32.	.45	893	•	0	0149.	00176
7.7	65.	.47	8605	•	0	130.	00175
•	85.	.46	831	90		0108.	00175
7.	18.	.47	773	~	4.	0036.	97100
•	42.	.45	721	8	9	945.	00172
•	62.	.43	672	60		887.	0171
-	82.	.41	627	10	6.	818.	00170
3.	00	.38	587	-	.3	750.	0169
8	14.	.37	5611	N	.7	692.	0168
2	25.	.36	536	~		643.	0167
•	36.	.35	515	-	6.	248.	0143
8	63	.27	510	8	4.	975.	9600
6	90	.14	509	163	4.	851.	.002232
	ď	Q/ X	STATIC	AT/HI	α -	D F S	
	•		9	•		FFE	
	~	-5.9	75.0	.26	72.3	· iii	
	^	•	Š		•	04370	

RUN 817H; DATE 8/03/81; GAS AIR(PULSED); MOLECULAR WT. = 28.97 TIN = 81.2 F; TOUT = 272.4 F; MASS FLOW RATE = 25.5 LB/HR; I = 76.0 AMPS; E = 4.945 VOL PR:IN = .718; GR/RESQ = .613E-02; MACH(2) = .054; MACH(16) = .061; T;SURR = 104.0 F

A RECEIVED			: · · ·		ÆS.					·												
	B-16																					
	4.945 VOLTS * 104.0 F	†	.001885	089	30	.001407	.001532	00153	00153	~	~1	N.	_	21	50	9	64	39	081	.001736		
	WT. = 28.97 6.0 AMPS, E = .061, T,SURR	06 A S	21723.3	0311.	5071.	•	7661.	7695	7662.	7668.	7616.	528.	481.	7422.	7346.	7235.	7270.	086.	9352.	01	PRESS	EFECT
	, MOLECULAR B/HR, I = 7 MACH(16) =	BULK	50.1	88	8.9	020	2 C	4.1	5.7	2.8	8.4	5.6	4.3	2.8	0.7	6.3	9.0	6.8	0.1	138.28	18	(F)
	R(PULSED) E = 25.5 L) = .054,	HL/06AS	168	5	0	.122	0 M	, M	ന	4	4	S	5	ø	•	~		5	.977	082	1W/TB	(
	/81 , GAS AIS ASS FLOW RATI E-02, MACH(2	BULK	3761	757	753	6 0 (13	685	659	21	47	38	300	77	14	60	9	0	8	66	STATI	PRESS. (PSIA)
1 4 4 4 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	ATE 8/03. 2.4 F, H.	TW/ TB	.20	.27	.32	1.358	. 57	.47	.50	.50	.50	.48	•46	44.	. 43	.43	40	.37	.31	.19	0/x	
ASSESSED TRANSPORT	UN 817H, D TOUT - 27 , GR/RESQ	¥1.	91.	29.	57.	~ -	21.	56.	91.	08.	37.	61.	79.	98.	21.	40.	38.	35.	.66	14.	1 d	•
	81.2 F.	0/x	•1	e.	٠,		2.2	•	•	•	7.	ä	•	7	3.		2	•	8	•		
	R R R R R R R R R R R R R R R R R R R	ပ	~	m	•	ر د	۰ م	. a o	0	0	7	7	~	•	S	9	~	80	6	0		

.347E+00 -.666E-01

81.4

.07

78.4 78.3

-5.9 54.1

PRESS DEFECT -.662E-01 .576E+00

> (F) 72.0 248.5

> > .05

-5.9

- ~

TW/TB

STATIC PRESS.(PSIA) 79.4 79.2

0/x

P1

4.919 VOLTS RUN 818H, DATE 8/03/81 , GAS AIR(STEADY) , MDLECULAR WT. = 28.97 TIN = 71.9 F, TOUT = 262.2 F, MASS FLOW RATE = 25.7 LB/HR, I = 76.0 AMPS, E = 4.919 VOI PR,IN = .720, GR/RESO = .663E-02, MACH(2) = .053, MACH(16) = .061, T,SURR = 103.0 F

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ż		.001888	96 00	.001334	.001420	50	54	55	S	55		. 001540	~	m	N	N	015	.001409	Ä.	.001745
0 6A S	BTU/HRFT2	1560.	1026.	5236.	6221.	7184.	7630.	7711.	7715.	7706.	7658.		7540.	7486.	7430.	7382.	17342.9	6093.		19931.4
L K	SEL	•	6.8	13.1	8.8	03.4	7.6	8.0	1.6	8.3	3.3	7.	8.3	6.8	.5	4.4	9		40.04	133.64
HL/QGAS		162	.643	.191	.121	090•	.034	.032	•034	.035	.041	.047	.051	•056	090•	•064	•068	.151	.953	078
BULK	REYNOL DS	842	838	834	œ	819	804	764	705	653	551	4	365	282	206	157	31115.	070	56	52
TW/TB		7	.2		•	.	4.	4.	4.	4.	4.	•	4.	4.		4.	1.394	e.	•	~
7	<u>_</u>	84.	19.	46.	65.	88.	90	39.	65.	82.	12.	36.	55.	75.	94.	07.	519.1	30.	95.	10.
0/ x				٠. ئ		•	•	•	•	•	2	3	•	-	3		52.4	9		6
2		~	m	4	ĸ	9	~	60	o								17			

B-18 RUN 819H, DATE 8/03/81 , GAS AIR(STEADY) , MOLECULAR WT. = 28.97 TIN = 71.4 F, TOUT = 263.2 F, MASS FLOW RATE = 25.3 LB/HR, I = 75.8 AMPS, E = 4.921 VOLTS PR,IN = .720, GR/RESQ = .664E-02, MACH(2) = .053, MACH(16) = .061, T,SURR = 103.0 F

		TW/TB	BULK	HL/0GAS	ゴ	⋖	÷
	£		YND		SSEL	U/HRF	
	84.	.21	792	•	6.4	1521.	6
	19.	.27	788	Δ	4.7	0847.	96
	47.	.32	784	20	10.8	5026.	00133
	.99	.36	779	_	7.8	6171.	43
•	89.	.40	769	•	01.9	7059.	51
•	10.	.43	754	3	4.9	7536.	55
•	41.	.47	715	03	6.8	7613.	00156
•	68.	64.	656	03	0.3	7614.	00156
•	85.	64.	604	G	6.9	7604.	56
•	15.	.48	503	•	2.2	7557.	56
m	40.	.47	408	3	8.9	7479.	55
0.4	459.6	1.457	33178.	.052	67.14	17434.2	.001549
•	79.	.43	235	5	5.5	7376.	54
•	98.	.42	160	•	4.3	7320.	53
•	11.	.41	112	•	3.2	7271.	53
•	23.	.39	990	690.	2.6	7230.	53
•	34.	.38	025	10	7.5	5962.	41
•	98.	. 32	011	Ø	8.8	9276.	82
6	11.	• 20	008	ac.	3.1	929.	~
	PT	0/x	STATIC	TW/TB		RES	
			S		(F)	FEC	
	-	-5.9	78.4	•05	-	4	
	2	54.1		1.39	249.4	80E+0	

RUN 820H, DATE 8/05/81 , GAS AIR(PULSED) , MOLECULAR WT. * 28.97 TIN * 91.1 F, TOUT * 416.5 F, MASS FLOW RATE * 39.7 LB/HR, I * 122.6 AMPS, E * 8.135 VOLTS PR,IN * .717, GR/RESQ * .749E-02, MACH(2) * .080, MACH(16) * .097, I,SURR * 151.5 F

10	0/x	31	1 W / 18	BULK	HL / QGAS	7	0 GA	÷
		=		₹		SSEL	U/HRF	
7	•1	19.	.41	782	3	00.7	4816.	.002998
m	•3	85.	.53	771	.437	41.8	3313.	182
•	• 5	433.9	1.618	57587.	.140	154.57	42162.9	_
2	9.	.99	.67	746	•	51.3	5137.	_
9	•	12.	.74	720	5	37.5	5982.	
~	•	53.	.80	682	3	28.3	6969.	_
6 0	•	.60	.86	588	3	15.4	7256.	_
o	•	56.	.88	450	3	06.2	7280.	
01	0	88.	.88	325	3	7.00	7250.	
11	7	55.	.87	060	•		7037.	•
12	3	88.	.82	990	•	8	6419.	
13	•	16.	.76	707	•	0	6224.	
14	37.1	65.	.74	543	.083	0	5751.	.002502
15	3.	92.	.70	397	0	0	5485.	
16	æ	10.	.67	305	960	8	5251.	•
17	2	05.	.62	222	Φ	2	5356.	_
18	•	08.	.58	147	4	8	3238.	•
19	8	68.	. 52	120	.936	5.	5591.	40
50	6	25.	•35	9	045	141.42	1358.	.002809
		PT	0/ x	TATI	TW/TB	18	RES	
				(PSIA	_	(F)	DEFECT	
		-	•	83.	96.1	91.1	01E-	
		2	54.2	83.3	1.60	392.9	.501E+00	

B-20 8.102 VOLTS * 150.7 F RUN 821H, DATE 8/05/81 , GAS AIR(STEADY) , MOLECULAR WT. = 28.97

TIN = 79.9 F, TOUT = 403.3 F, MASS FLOW RATE = 39.4 LB/HR, I = 122.0 AMPS, E = PR,IN = .719, GR/RESQ = .803E-02, MACH(2) = .078, MACH(16) = .095, T,SURR

÷	.003062	.001816	• 002 306	•002469	.002565	.002611	.002622	.002622	.002621	.002613	.002575	.002561	.002543	.002529	.002516	.002507	.002367	.001349	.002462
QGAS BTU/HRFT2	54451.0	2301.	1006.	43918.1	5610.	6442.	6634.	6638.	6611.	6473.	5796.	5546.	5222.	4986.	4751.	4579.	2102.	3989.	0897.
	296.	36.3	48.7	_	37.7	29.0	15.3	05.3	Œ	9	~	~	_	m	~	20	D	N	~
HL/06AS	136	.463	.157	.082	• 045	•020	• 029	.033	•036	•043	.062	.070	.080	.088	.095	101	.167	1.040	9 40 -
BULK REYNOLDS	58285	8	8	_		_	Ð	Ţ	(1)	$\overline{}$	Մ	_	S.	44122.	ന	N	~	-	41271.
TW/18	•	•	•	1.704	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
¥ (±)	14.	82.	32.	4	04.	42.	90	51.	83.	37.	\$4.	17.	53.	78.	• 56	15.	33.	90.	28.
0/x	•1	۳.	S.	80	•	•	•	•	•	7.	÷	•	7	•	ъ В	2	•	8	6
ا د	~	m	•	S	9	_	&	0						15					

PRESS DEFECT -.600E-01

80.0

TB (F)

TW/TB

STATIC PRESS.(PSIA)

83.9

-5.9

2/X

PT

PRESS DEFECT -.598E-01

1.64

84.7

-5.9

TB (F) 79.5 375.0

TW/TB

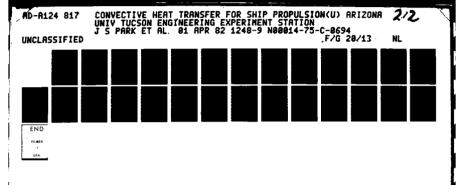
STATIC PRESS.(PSIA)

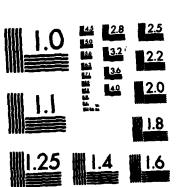
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8.053 VOLTS RUN 822H, DATE 8/05/81 , GAS AIR(STEADY) , MOLECULAR WT. = 28.97 TIN = 79.5 F, TOUT = 397.8 F, MASS FLOW RATE = 39.9 LB/HR, I = 121.6 AMPS, E = 8.053 VOL PR,IN = .719, GR/KESQ = .795E-02, MACH(2) = .078, MACH(16) = .095, I,SURR = 150.0 F

÷	.002589	. 001795	.002300	. 002420	.002519	.002567	. 002577	.002578	.002577	.002570	. 002537	.002524	.002508	.002494	.002480	. 002471	.002335	.001366	.002803	
AS HR F	53744.8	80.	45.	90	99.	54.	38.	46.	29.	01.	33.	77.	88	39.	84.	33.	78.	56.	36.	
LK SEL	7	8.6	3.4	8	9.6	1.3	7.7	7.6	2.3	3.8	7.2	3.5	9.5	1.2	5.2	4.4		5.4		
HL / QGAS	131	.454	.139	•085	.045	.028	.028	.032	•034	.041	• 058	990•	.075	• 083	.091	960.		.978		
S ×	5 9 0 0 5 •	889	877	58646.	839	799	701	561	434	193	985	800	631	482	386	299	223	198	194	
TW/18	•	•	•	1.691	•	•	•	•	•	1.860	•	•	•	•	•	•	•	•	•	
¥ (£)	0	77.	24.	•	95.	31.	87.	36.	66.	20.	65.	98.	32.	60.	83.	99.	17.	. 49	17.	
0/x	•1			.	•	•	•	•	•	17.4	.	•	-	9	8	2.	•	8	6	
10	7	m	4	S	9	7	8	σ		11										





MICROCOPY RESOLUTION TEST CHART NATIONAL BUREAU OF STANDARDS-1963-A

B-22 6.966 VOLTS RUN 823H, DATE 8/06/81 , GAS AIR(PULSED) , MOLECULAR WT. # 28.97 IIN # 92.4 F, TOUT # 238.2 F, MASS FLOW RATE # 66.2 LB/HR, I # 106.0 AMPS, E # PR, IN # .716, GR/PFCO # .2075____

			. 5 0	_	_	_	_	••		_	_	. ^				~		•	_		•				
113.0 F	÷		0126	0088	0103	0110	0113	0114	0114	0114	0114	0114	0114	.001145	0114	0114	0114	0114	0110	6900	0117				
.145, T.SURR =	OGAS	UZE	8780.	7168.	1595.	3866.	4683.	4930.	5054.	5053.	5073.	5047.	5012.	0	4984.	4961.	4895.	4915.	3882.	7324.	5833.	RES	FEC	.535E-	36E+0
MACH(16) =	BULK	SSEL	83.7	05.7	06.2	9.90	97.3	87.3	75.5	63.0	56.8	42.5	37.7	Œ	33.9	30.4	25.1	27.6	25.9	10.2	9.66	18	(F)	•	226.6
	HL/06AS		O	0	~	4	2	_	-	_	_	~	~	•024	~	~	E	m	•	$\overline{}$	0	TW/TB	_	20	1.41
207E-02, MACH(2	BULK	Z	648	640	630	621	602	572	501	394	294	160	910	59	561	402	298	203	115	079	071	TATI	•	85.0	4.
.207	TW/TB		.23	.30	.35	•37	.39	. 42	. 44	.46	.46	.48	.48	1.459	.44	.43	. 44	.42	.40	•36	•26	0/x		-5.9	54.1
GR/RESQ	1 1	۳	18.	57.	84.	98.	14.	28.	48.	72.	87.	23.	42.		70.	88.	07.	.60	11.	93.	24.	ЬI			8
716,	0/x		۲.	e.			•	•	•	•	•		ب	30.4		ë		2	ė	8	÷				
PRIIN	10		~	m	•	2	•	~	æ	0				13											

PRESS DEFECT -.598E-01 .688E+00

TB (F) 79.5

84.7

-5.9

STATIC PRESS.(PSIA)

8.053 VOLTS .001795 .002519 .002578 .002524 .002508 .002300 . 002420 .002577 .002570 .002494 .002480 001366 .002567 .002577 .002537 .002471 ,002335 RUN 822H, DATE 8/05/81 , GAS Afr(STEADY) , MOLECULAR WT. = 28.97 TIN = 79.5 F, TOUT = 397.8 F, MASS FLOW RATE = 39.9 LB/HR, I = 121.6 AMPS, E = 8.053 VOI PR,IN = .719, GR/RESQ = .795E-02, MACH(2) = .078, MACH(16) = .095, T,SURR = 150.0 F B TU / HR F T2 32280.0 45289.3 46329.9 53744.8 43506.7 46338.8 46346.3 45603.8 45377.9 45088.9 44839.9 46201.2 44584.8 44433.1 41978.9 OGAS 93.85 87.20 83.55 77.28 74.42 69.26 153.46 147.88 NUSSELT 138.65 139.61 131.30 117.74 107.65 102.32 79.59 75.29 297.80 HL / 96AS .139 .085 .045 .028 .028 .032 .034 .058 .066 .083 960. .978 .041 .091 RE YNOLDS 59005. 58894. 46310. 58770. 58392. 57992. 55612. 54345. 51934. 49857. 48005. 42999. 42239. 58646. 57014. 44824. 43864. 41983. .676 1.552 .636 .754 .805 .865 .884 .698 149. .627 .691 .890 .827 .741 1.549 1.860 1.781 309.6 531.8 636.6 798.2 832.7 454.4 56.6 765.0 860.6 899.3 9.49 87.4 377.1 495.9 566.7 720.0 883.8 3 23.9 52.5 ₩. 1.3 4.3 10.9 30.5 37.1 43.7 48.1 56.7

PRESS DEFECT -.528E-01 .452E+00

-.24 1.44

STATIC PRESS (PSIA) 88.5 87.4

PT

28.97 , MOLECULAR WT. = 8/06/81, GAS AIR(STEADY) RUN 824H, DATE

6.966 VOLTS = 112.0 F	÷	00123	.001039	8	\exists	2	2	2	2	7	2	2	2	2	2	2	6	.000865	4
06.0 AMPS, E = 142, I.SURR	QGAS U/HRF	38322	/62/. 2298.	3661.	4671.	4986.	5032.	5055.	5067.	5063.	5032.	5022.	.6665	4977.	4959.	4634.	3888.	7513.	5657.
# HACH(16) #	ULK SSEL	379	14.8	12.5	05.0	96.4	81.2	9.69	63.4	53.7	46.3	42.0	37.0	33,3	31.0	28.6	23.5	08.7	89.3
TE = 68.9 L 2) = .129,	HL/06AS	80 4	600.	5	~	-	-	_	-	-	~	~	2	2	2	2	•	0	0
MASS FLOW RA:	BU EYN	•	070	0192	0172	0142	9900	950	846	541	255	258	376	910	900	695	503	565	557
219.7 F, MA	TW/TB	.24	1.352	.37	.40	.42	44.	.46	.47	.47	.47	.46	. 45	.45	.44	. 43	. 43	.39	•29
704 02478 7 TOUT = 9, GR/RES	TW (A)	90	n w	82.	97.	10.	32.	54.	68.	94.	16.	34.	54.	71.	83.	95.	05.	85.	18.
. 79.5 F	X/D	۲,	™ 'A	₩.	•	•	•	•	•	7.	3.	•	7		8	2.	•	8	6
TIN PR.IN	10	21	m 4	'n	9	~	œ	o						15					

ACTION OF THE STATE OF THE STAT

6.949 VOLTS RUN 825H, DATE 8/06/81 , GAS AIR(STEADY) , MOLECULAR WT. = 28.97 77.7 F, TOUT = 222.4 F, MASS FLOW RATE = 66.7 LB/HR, I = 106.0 AMPS, E = 6.949 VOL = .719, GR/RESQ = .229E-02, MACH(2) = .129, MACH(16) = .143, T,SURR = 111.5 F TIN .

B-24																				
6.949 VOLTS * 111.5 F	÷	.001279	.001071	.001127	001103	.001167	.001168	691100	.001167	.001167	.001166	.001165	.001164	20	3 6	.001189				
AR WI. = 28.97 106.0 AMPS, E = = .143, I,SURR	GGAS U/HRF	38394.0	2127.	3828.	1007	5027.	5052	5060	5025	5013.	4987.	4964	4941.	4916	1000	774 568	RES	EFE	32E-0	685E+
, MOLECUL, LB/HR, I =)	> v	373.2	13.9	10.4	1.10	77.5	65.8	- · · · ·	42.8	38.5	33.6	30.2	27.7	25.5	1 07	165.11	18	(F)	٠	211.0
R(STEADY) E = 66.7) = .129	HL/06AS	083	- 0	0	v	5	0	36	4 ~	~	8	.027	~	03	֓֞֜֝֟֜֓֓֓֓֟֝֓֓֓֓֟֜֜֟֓֓֓֓֓֓֓֓֓֟֜֓֓֓֓֓֓֓֓֓֡֓֜֓֡֡֡֓֓֡֓֡֓֡֡֡֡֡֡֡	. 350	TW/TB	_	27	1.44
/81 , GAS AII ASS FLOW RATE E-02, MACH(2	BUL	99257	906	896	979	770	654	746	150	196	779	614	505	401	340	265	AT	S.(P	ŝ	•
DATE 8/06 22.4 F. M = .229	TW/TB	1.249	36	.38	.42	.45	. 47	. 4	9	.47	.46	• 45	• 45	**	r (.29	9/x		5	54.1
RUN 825H, 1 TOUT = 2 9, GR/RESQ	TW (F)	209.3	92	96	120	36.	59.	2 6	23.	41.	61.	79.	25		֓֞֜֞֜֜֜֜֜֝֓֓֓֓֓֓֓֜֜֜֜֓֓֓֓֓֓֓֡֜֜֜֜֓֓֓֓֡֓֜֜֜֡֓֡֓֡֓֡֓֡֓֡֓֡֡֡֡֡֓	25.	P		7	~
77.7 F • .71	0/x	(°		•	• •	•		, .		ö	7.	6	æ	٠ د د	•	59.5				
R N N N N N N N N N N N N N N N N N N N	U	2 6	٠. ٠	س ۔	a ~	, en	.	-		~	ح.	~	۰ م	~ ^	0.0					

6.550 VOLTS RUN 826H, DATE 8/08/81 , GAS AIR(PULSED) , MOLECULAR WT. = 28.97 TIN = 88.8 F, TOUT = 251.8 F, MASS FLOW RATE = 52.5 LB/HR, I = 100.0 AMPS, E = PR,IN = .717. GR/PFSO = 1015_03 MACHINE = 52.5 LB/HR, I

PR, IN		GR/RESO	191.	E-02, MACH(2)	.128	MACH(16)	= .143, T,SURR =	108.5 F
U	0/x	3	TW/TB	3	HL / OGAS		⋖	÷
		4		YNO		SSEL	U/HRF	
2	٠,	15.	.23	989	0	45.8	4945.3	0145
e	.	57.	.31	6786	~	711.7	2957.	9600
*		84.	.35	670	-	82.1	8169.	0117
S	Φ.	301.7	1.388	76619.	.073	174.74	29410.3	.001221
9	•	19.	.41	645	C	68.5	0633.	0127
7	•	34.	.43	618	0	61.1	1040.	0128
60	•	59.	46	553	_	48.3	1101.	0129
•	•	83.	.48	458	0	38.7	1116.	0129
0	•	98.	. 48	370	2	33.8	1124.	0129
_	-	27.	.49	195	2	25.3	1105.	0129
~	3.	56.	.49	330	~	17.2	1034.	0128
en	•	79.	.48	871	03	12.6	0997.	0128
•	37.0	98.	.47	726	ð	9.60	0956.	0128
S	3.	13.	.45	590	n	08.2	0922.	0128
9	8	24.	44.	503	03	07.3	0892.	0128
7	2.	31.	.42	420	03	07.3	0873.	0128
60	•	38.	.41	345	90	03.6	9722.	0123
0	8	20.	.38	314	42	84.7	2499.	600
ပ	ċ	38.	• 26	308	N	7.7	2648.	0135
		1 d	0/x	ATIC	TW/TB	18	RES	
				S.(P		(F)	FEC	
		7	-5.9	68.7	18	9.18	563E-01	
		2	54.1	8		6	76E+0	

B-26 RUN 827H, DATE 8/08/81 , GAS AIR(STEADY) , MOLECULAR WT. = 28.97 86.6 F, TOUT = 246.9 F, MASS FLOW RATE = 53.4 LB/HR, I = 100.0 AMPS, E = 6.515 VOLTS = .718, GR/RESQ = .205E-02, MACH(2) = .125, MACH(16) = .140, I,SURR = 106.7 F TIN .

	560E-01 -487E+00	85.3	17 1.42	9	-5.9 54.1	1 2		
	EFECT	£		2.6				
	RES		1W/18	STATI	0/x	PT		
2	2330.		_	454	7	34.	6	0
2	2637.	87.1	~ .	460	.	11:	&	σ.
2	9675.	03.7	∞ .	490	4	34.	•	_
00126	0947.	13.2	m	568	4	13.	2	_
20	0691.	9.60	m	651	4.	14.		_
.001267	30546.4	111.86	.035	67392.	1.446	501.4	43.5	
2	0981.	14.2	œ.	878	4.	83.	7	_
27	1022.	17.9	N	025	4	63.	•	_
00127	1046.	21.2	2	186	•	44.	3	
2	1102.	27.5	N	352	•	20.	7	
00127	1121.	35.9	2	528	4.	92.	•	_
2	1112.	40.9	00	617	4.	71.	7	_
00127	1099.	51.4	_	713	4.	52.	•	
00127	1041.	65.1	Ä	780	4	27.	•	
00125	0638.	73.0	m	806	4.	12.	•	_
00121	9667.	81.1	•	823	ب	94.		
5	8020.	85.2	Ň	831	e.	78.		_
95	3320.	78.4	٠	840	.	51.		_
00145	4858.	48.6	0	847	~	12.		<u>.</u> .
	U/HRF	SSEL		YNO		Ē		
ċ	OGAS	S L K	HL/06AS	BULK	2/3	3	2 \	•

ATPICTEANY

J GAS AIR(PULSED) J MOLECULAR WT. = 28.97 FLOW RATE = 65.1 LB/HR, I = 168.6 AMPS, E = 11.310 VOLTS TIN - 89.7 F. TOUT - 471.4 F. MASS PR.IN - ..17. CP.DEC.

	28E+0	443.2	1.78	96.3	54.4	~	
	537E-01		***	97.5	-5.9	-	
	EF EC	(F)	_	S			
	ES	18	TW/TB	STATIC	0/x	14	
315	4221.	•	9	ð.	•	6	•
.001861	2	20.	• 706	•	1.691	0	58.9
284	4999.	01.4	~	21		148.	ġ
291	7250.	03.0		9	8	144.	2
291	7275.	02.2	ው	2	•	141.	8
2 93	7660.	04.6	€	9	8	119.	œ.
294	8104.	07.8	~	21	•	88.	7.
296	8762.	14.2	Ð	20	•	040	ċ
297	9075.	18.6	5	82	•	011.	•
305	0530.	26.0	C	13	7	973.	;
303	0785.	39.7	.031	62	(74) 0	96	•
303	0803.	48.0	2	86	٠.	96	7.
303	0634.	61.5	~	12		94.	•
302	0486.	85.0	~	9	9	90	•
298	9354.	98.6	C)	38	•	57.	•
289	6656.	10.4	S	45	•	8	•
282	4459.	25.2	8	5	8	68.	Š.
237	1099.	12.0	8	41	~	11.	e.
334	9912.	80.1	O	20	•	20.	
	U/HRF	EL		ξ			
÷	⋖	5	HI/0GAS	3	9 / 1 2	3	7 / 7

MOLECULAR WT. = RUN 830H, DATE 8/09/81 , GAS AIR(STEADY)

TB BULK HL/0GAS BULK BULK HL/0GAS OGAS OGAS 98 96066. 103 381.58 98678.7 .003272 55 95846. -293 210.20 68917.7 .002685 63 95595. -108 214.29 6076.9 .002676 28 94877. -033 196.69 8476.9 .002895 54 94142. -020 185.95 88527.0 .002895 54 94142. -020 185.95 88527.0 .002943 54 94142. -020 185.95 88527.0 .002943 54 94142. -020 185.95 88575.1 .002945 56 89775. -021 150.20 88672.1 .002945 66 89775. -031 113.47 86807.2 .002945 67 7655. -065 113.47 86965.0 .00289 46 69736. -086 104.6	717, GR/R	721E-02, MACH(2)112, MACH(16)			
REYNOLDS NUSSELT BTU/HRFT2 96066. 103 381.58 98678.7 -002 95846. -293 210.20 68917.7 -002 95595. -108 214.29 80761.5 -002 95357. -033 196.69 87212.8 -002 94142. -020 185.95 88527.0 -002 94142. -023 165.85 88527.0 -002 94142. -023 165.85 88527.0 -002 94142. -023 165.85 886172.1 -002 943157. -031 140.62 8815.7 -002 83157. -031 140.62 88174.5 -002 79537. -058 113.47 86907.2 -002 79537. -065 113.47 86907.2 -002 70814. -073 109.23 86375.1 -002 6533. -086 103.57 85960.0 -002 65850. -092 101.61 85269.3 -002 65850. -005		ULK HL/06A	3	SA S	
96066103 381.58 98678.7 .003 95846293 210.20 68917.7 .002 95857108 214.29 86721.5 .002 94877033 196.69 87212.8 .002 94142020 185.95 88527.0 .002 92371023 165.85 88615.7 .002 87441031 140.62 88774.5 .002 76255056 118.75 86807.2 .002 79537056 118.75 86807.2 .002 79537065 113.47 86807.2 .002 70814086 1103.57 85605.5 .002 65393127 97.46 85291.1 .002 65850005 159.70 92370.4 .003 57ATIC TW/TB TB PRESS RESS.(PSIA)	(F)	EYNOLDS	SSEL	TU/HRFT	
95846293 210.20 68917.7 .002 95595108 214.29 60761.5 .002 95357058 208.43 84676.9 .002 94877033 196.69 87212.8 .002 92371020 185.95 88527.0 .002 97375027 150.20 88815.7 .002 83157037 128.58 88617.6 .002 76255065 113.47 86807.2 .002 76255065 113.47 86807.2 .002 76214086 106.12 85956.0 .002 65393127 97.46 85291.1 .002 65911734 68.46 53581.9 .001 65850005 159.70 92370.4 .003 852.11	14.3 1.5	6066103	81.5	8678.	600
95595108 214.29 60761.5 .002 95357056 208.43 84676.9 .002 94477033 196.69 87212.8 .002 92371020 185.95 88527.0 .002 87441021 165.85 88774.5 .002 83157037 128.58 88617.6 .002 76255056 118.75 86617.6 .002 70514086 109.23 86375.1 .002 70814086 103.57 85560 .002 65393127 97.46 82569.3 .002 65911734 68.46 53581.9 .001 65850005 159.70 92370.4 .003 88.4 **** 88.3535E-01 97.1 1.80 431.5 .669E+00	02.2 1.7	584629	10.2	8917.	005
95357058 208.43 84876.9 .002 94877033 196.69 87212.8 .002 94142020 185.95 88527.0 .002 92371023 165.85 88742.1 .002 89775027 150.20 88815.7 .002 8741031 140.62 88774.5 .002 79537037 128.58 8617.6 .002 79537058 118.75 86807.2 .002 70814073 109.23 86375.1 .002 65218086 103.57 85605.5 .002 65393127 97.46 82669.3 .002 65911734 68.46 53581.9 .001 65850005 159.70 92370.4 .003 88.4 **** 88.3535E-01 97.1 1.80 431.5 .669E+00	64.5 1.8	559510	14.2	0761.	002
94877033 196.69 87212.8 .002 94142020 185.95 88527.0 .002 92371023 165.85 88742.1 .002 89775027 150.20 88815.7 .002 87441031 140.62 88774.5 .002 83157037 128.58 88617.6 .002 79537058 113.47 86807.2 .002 73384073 109.23 86375.1 .002 67330092 101.61 85291.1 .002 65933127 97.46 82669.3 .002 65939127 97.46 53581.9 .001 65850005 159.70 92370.4 .003 98.4 **** 88.3535E-01 97.1 1.80 431.5 .669E+00	03.0 1.9	535705	08.4	4876.	005
94142020 185.95 88527.0 .002 92371023 165.85 88742.1 .002 89775027 150.20 88815.7 .002 8741031 140.62 88774.5 .002 83157037 128.58 88617.6 .002 79537058 118.75 86807.2 .002 70814060 106.12 86375.1 .002 69218086 103.57 85605.5 .002 65393127 97.46 85291.1 .002 65850005 159.70 92370.4 .003 57ATIC TW/TB TB PRESS RESS.(PSIA) (F) DEFECT 98.4 **** 88.3535E-01 97.1 1.80 431.5 .689E+00	8.9 1.9	487703	90.96	7212.	005
92371023 165.85 88742.1 .002 89775027 150.20 88815.7 .002 8741031 140.62 88774.5 .002 83157037 128.58 88617.6 .002 79537058 118.75 86807.2 .002 70514065 113.47 86807.2 .002 70814080 106.12 85956.0 .002 69218086 103.57 85605.5 .002 65911734 68.46 53581.9 .001 65850005 159.70 92370.4 .003 8585.69.3 .003 87730092 101.61 85291.1 .002 65850734 68.46 53581.9 .003 65850005 159.70 92370.4 .003 87730004 431.5 .669E+00	90.2 2.0	414202	85.9	8527.	005
89775. .027 150.20 88815.7 .002 87441. .031 140.62 88774.5 .002 83157. .037 128.58 88617.6 .002 79537. .058 113.47 86807.2 .002 73384. .065 113.47 86807.2 .002 73384. .065 110.23 86375.1 .002 70814. .080 106.12 85956.0 .002 69218. .086 103.57 85605.5 .002 65911. .734 68.46 53581.9 .001 65950. 005 159.70 92370.4 .003 855.(PSIA) ***** 88.3 535E-01 98.4 ***** 88.3 535E-01 97.1 1.80 431.5 .669E+00	63.2 2.1	237102	65.8	8742.	005
87441. .031 140.62 88774.5 .002 83157. .037 128.58 88617.6 .002 79537. .058 118.75 87165.2 .002 76255. .065 113.47 86807.2 .002 7384. .073 109.23 86375.1 .002 70814. .080 106.12 85956.0 .002 69218. .086 103.57 85605.5 .002 65393. .127 97.46 82669.3 .002 65911. .734 68.46 53581.9 .001 65850. 005 159.70 92370.4 .003 88.3 535E-01 .003 .003 98.4 ***** ***** ***** 98.4 ****** ***** ***** 98.4 ****** ***** ***** 98.4 ******* ***** **** 98.4 ****** **** **** 98.4 ****** **** ***** 98.4 ***** <t< td=""><td>30.0 2.1</td><td>977502</td><td>50.5</td><td>8815.</td><td>005</td></t<>	30.0 2.1	977502	50.5	8815.	005
83157037 128.58 88617.6 .002 79537058 118.75 87165.2 .002 76255065 113.47 86807.2 .002 73384073 109.23 86375.1 .002 69218086 103.57 85605.5 .002 6730092 101.61 85291.1 .002 65393127 97.46 82669.3 .002 65911734 68.46 53581.9 .001 65850005 159.70 92370.4 .003 STATIC TW/TB TB PRESS ESS.(PSIA) 68.4 **** 88.3535E-01 97.1 1.80 431.5 .669E+00	75.6 2.1	744103	40.6	8774.	005
79537058 118.75 87165.2 .002 76255065 113.47 86807.2 .002 73384073 109.23 86375.1 .002 73814080 106.12 85956.0 .002 69218086 103.57 85605.5 .002 67730092 101.61 85291.1 .002 65911734 68.46 53581.9 .001 65850005 159.70 92370.4 .003 88.4 **** 88.3535E-01 97.1 1.80 431.5 .669E+00	41.9 2.1	315703	28.5	8617.	007
6255065 113.47 86807.2 .002 3384073 109.23 86375.1 .002 0814080 106.12 85956.0 .002 9218086 103.57 85605.5 .002 7730092 101.61 85291.1 .002 5911734 68.46 53581.9 .001 5850005 159.70 92370.4 .003 58.6 ************************************	93.9 2.0	953705	18.7	7165.	005
3384 073	027.6 2.0	625506	13.4	6807.	005
70814080 106.12 85956.0 .002 69218086 103.57 85605.5 .002 6730092 101.61 85291.1 .002 66393127 97.46 82669.3 .002 65911734 68.46 53581.9 .001 65850005 159.70 92370.4 .003 STATIC TW/TB TB PRESS ESS.(PSIA) (F) DEFECT 98.4 **** 88.3535E-01 97.1 1.80 431.5 .669E+00	061.8 1.9	338407	09.5	6375.	005
69218086 103.57 85605.5 .002 67730092 101.61 85291.1 .002 66393127 97.46 82669.3 .002 65911734 68.46 53581.9 .001 65850005 159.70 92370.4 .003 STATIC TW/TB TB PRESS ESS.(PSIA) (F) DEFECT 98.4 **** 88.3535E-01 97.1 1.80 431.5 .6699E+00	092.0 1.6	081408	06.1	5956.	000
67730092 101.61 85291.1 .002 66393127 97.46 82669.3 .002 65911734 68.46 53581.9 .001 65850005 159.70 92370.4 .003 STATIC TW/TB TB PRESS ESS.(PSIA) (F) DEFECT 98.4 **** 88.3535E-01 97.1 1.80 431.5 .669E+00	114.5 1.6	921808	03.5	5605.	005
66393127 97.46 82669.3 .002 65911734 68.46 53581.9 .001 65850005 159.70 92370.4 .003 STATIC TW/TB TB PRESS ESS.(PSIA) (F) DEFECT 98.4 **** 88.3535E-01 97.1 1.80 431.5 .669E+00	34.0 1.6	773009	01.6	5291.	005
65911734 68.46 53581.9 .001 65850005 159.70 92370.4 .003 STATIC TW/TB TB PRESS ESS.(PSIA) (F) DEFECT 98.4 **** 88.3535E-01 97.1 1.80 431.5 .669E+00	151.9 1.7	639312	7.4	2669.	005
\$\begin{align*} \begin{align*} \begi	101.9 1.7	591173	8.4	3581.	00
STATIC TW/TB TB PRESS ESS.(PSIA) (F) DEFECT 98.4 *** 88.3535E-0 97.1 1.80 431.5 .669E+0	35.3 1.5	585000	59.7	2370.	003
ESS.(PSIA) (F) DEFECT 98.4 *** 88.3535E-0 97.1 1.80 431.5 .669E+0	PT X/0	TATIC TW/T		RES	
8.4 **** 88.3535E-0 7.1 1.80 431.5 .669E+0	ā	ESS. (PS	4	EFECT	
7.1 1.80 431.5 .669E+0	Š	***	88.3	.535E-0	
	34.	7.1 1.80	31.	69E+0	

RUN 831H, DATE 8/09/81 , GAS AIR(STEADY) , MOLECULAR WT. = TIN

B-30																							
1.270 VOLTS	÷	3	.002340	77	.002913	98	6	20	3		~	•	.002973		-	~	•	.002827	161	•			
97 R # 1	9	<u>,</u>		•		_	_		_	•		۸.			_	_			_	_			
AR WT. = 28.9 168.0 AMPS, E = .140s. TsSUR	QG AS	T 000	69242	2182.	6202.	8456.	9833.	900	0117.	0075.	9903.	835	7978.	751	7129.	119	149	83682.1	3722.	374	PRESS	286-0	.727E+
, MOLECUL B/HR, I = MACH(16)	BULK	85 85	7.1	14.4		95.7	85.0	65.0	48.9	39.	27.	17.	12.7	08.	05.9	02.	01.3	÷	7.7	0	18	. «	2.8
(STEADY) = 64.5 L(HL/06AS	-1102	•306	• 106	.057	•034	.021	.023	.028	.032	•038	090•	.067	.075	.082	690.	500		5	005	TW/TB	***	
/B1 , GAS AIR ASS FLOW RATE E-02, MACH(2)	BULK	2 4	6	380	35	30	23	02	4	55	12	16	43	15	89	73	58	45	411	6	STATIC	0.40	, ,
RUN B31H, DATE 8/09/81 N = 88.8 F, TOUT = 470.8 F, MASS	TW/T8	•	1.769	•	•	•	•	•	•	•	•	•	•	•	•	•	•		69.	.51	Q/X	1	54.4
4 P																					PT	-	٠ ~
RUN 831H, , TOUT = 7, GR/RES	2	- G	0		-	ċ	-	÷	÷	-		.600	043.	078.	105.	130.	149.	•	115.				
88.8 F	M/D	-	'n	\$	•	•			•	•	•	•	•		′⊕	•	•	•	•	•			

PRESS DEFECT -.565E-01

1B (F)

TW/TB

STATIC PRESS.(PSIA)

0/x

PT

.815E+00

88.6 483.4

84.3 83.2

54.4

RUN 832H, DATE 8/09/81 , GAS AIR(PULSED) , MOLECULAR WT. = 28.97 - 88.8 F, TOUT = 514.0 F, MASS FLOW RATE = 51.7 LB/HR, I = 159.5 AMPS, E = 10.740 VOLTS NI 1

- 210.3 F	đ		392	253	0305	32	335	340	341	341	341	340	331	330	327	325	0324	•003239	0314	0182	.003632	
.131, T.SURR	QGAS	4	3003.	9983.	2315.	76562.5	9422.	0753.	1052.	. 4660	.0060	0648.	8544.	8275.	7590.	7262.	6917.	6799.	4516.	3342.		
MACH(16) =	BULK	SSEL	47.9	75.7	81.2	175.63	64.9	53.6	35.5	21.6	14.2	05.6	5.7	3.4	9.3	7.9	6.7	7.2	5.4	3.6	.	
2) = .103,	HL/0GAS		2	•	C	•076	4	~	G	03	4	4	8	8	Φ	0	_	~	4	9	2	
72E-02, MAC((2)	BULK	ZNO	550	531	508	74872.	443	377	216	982	774	406	960	824	584	376	243	122	018	982	716	
277.	TW/T8		.61	.78	.91	1.991	.08	.15	.24	.28	.26	.18	.12	.02	.95	.87	.82	.77	.72	• 65	•46	
7, GR/RESG	×	(F	25.	19.	92.	639.1	96.	51.	39.	16.	61.	022.	081.	102.	143.	163.	1 80.	87.	192.	146.	66.	
71	0/x		٠,			8.	•	•	•	•	•	2	4	0	7	3	8	52.7	•	8	6	
PR. IN	10		~	m	4	2	9	7	æ	•								11				

B-32 RUN B33H, DATE 8/09/81 , GAS AIR(STEADY) , MOLECULAR WT. = 28.97 TIN = 89.3 F, TOUT = 509.6 F, MASS FLOW RATE = 51.3 LB/HR, I = 158.4 AMPS, E = 10.633 VOLTS PR,IN = .717, GR/RESO = .681E-02, MACH(2) = .109, MACH(16) = .139, I,SURR = 208.5 F

3 - 3	1/TB	BULK	HL/QGAS	٦	QGAS	ġ
		¥		SSEL	U/HRF	
	62	484	~	36.8	1327.	388
	19	465	8	66.5	7957.	46
	91	443	C	77.1	1240.	302
	85	422	•	74.9	6197.	323
	07	379	9	63.3	8233.	332
2.		73141.	.028	152.84	79575.2	.003382
	23	156	3	34.8	9810.	339
•	27	925	Œ	20.7	9734.	338
•	25	721	4	13.5	9658.	338
•	18	358	S	04.2	9361.	337
•	11	051	8	5.1	7353.	328
	60	783	O	1.1	6868.	326
	95	546	0	7.6	6288.	324
	£8	341	-	5.5	5819.	322
	84	210	~	3.6	5389.	320
	8	060	2	2.1	4969.	318
	77	988	~	7.9	2109.	306
	68	954	3	7.2	9457.	-
	48	950	041	٠.	6651.	368
-	0/x	TATI	TW/TB		RES	
		•		(F)	FE	
7	-5.9	78.8		æ	Ţ	
7	54.4	2.	1.79	480.0	87E+0	

RUN 834H, DATE 8/09/81 , GAS AIR(STEADY) , MOLECULAR WT. = 28.97 IIN = 89.3 F, TOUT = 506.2 F, MASS FLOW RATE = 52.0 LB/HR, I = 158.8 AMPS, E = 10.656 VOLTS PR,IN = .717, GR/RESQ = .677E-02, MACH(2) = .109, MACH(16) = .139, I,SURR = 206.5 F

58821 56418 56418 513014 50756 50412 50374 SIAT PRESS (2.023 2.023 1.649 5641 1.836 1.799 1.767 1.683 5075 1.485 5071 X/D PRESS 79 54.4 78	× 405 5641 • 679 5641 • 838 5301 • 799 5179 • 767 5075 • 683 5041 • 485 5041 × 70 STA 54.4 78
	1.649 1.879 1.799 1.799 1.683 1.683 1.683 1.683 5.0	131.5 160.1 181.9 201.4 1.838 201.4 1.799 222.0 1.683 974.3 1.683 974.3 1.683 1.683 2.54.

B-34

PR'IN	85.7 F	8, GR/RES	164.4 F. M	ASS FLOW RATE E-03, MACH(2)	. 52.6 L	8/HR, I = MACH(16)	70.4 AMPS, E = .141, 1,5URR	4.618 VOLTS = 93.5 F
10	0/x	3	TW/18	7	HL /OGAS	7	₹9	†
		4		¥		SSEL	U/HRF	
~	.1	51.	.12	743	O	29.9	7089.	7
ന	۳.	73.	.16	739	~	62.1	1256.	94000
4	5.	85.	.18	735	-	76.8	3931.	00058
S	9.	193.4	1.200	77313.	.059	172.79	14650.4	.000610
•	•	01.	.21	723	2	66.2	5107.	2
_	2.2	60	.22	709	_	58.8	5258.	53
œ	•	22.	.24	676	-	45.6	5269.	53
6	•	37.	.25	626	2	34.3	5257.	00063
	•	44.	.26	579	N	30.4	5263.	63
		59.	.26	488	05	23.4	5245.	0000
	ë.	69	•26	401	~	21.1	5225	00003
13	•	80.	.26	314	05	17.9	5211.	53
	7	86.	.25	230	05	18.5	5207.	53
	θ.	95.	.25	148	2	17.1	5195.	63
	2	66	.24	093	3	17.3	5188.	53
	2	01.	.23	040	m	19.3	5187.	63
	•	03.	.23	166	5	18.3	4776.	3
		01.	.22	970	2	7.5	1822.	.000492
	6	64.	•16	996	0	9.6	5656.	65
		c	,				, ,	
				SIAIL	9-/-		Z I	
				S. (P		<u>.</u>	DEFECT	
			P-2-4	0 · 0	o.,	0.0	562E	
						Ď	486+0	

-.561E-01 .372E+00

PRESS Defect

TB (F) 83.1 156.6

1.24

STATIC PRESS.(PSIA)

2 X

٦

67.3 66.6

54.0

4.600 VULTS ■ 53.1 LB/HR, I = 70.4 AMPS, E = .132, MACH(16) = .139, T.SURR , MOLECULAR WT. = . GAS AIR(STEADY) 8/10/81 , GAS AIR(F, MASS FLOW RATE .921E-C3, MACH(2) RUN 836H, DATE IIN = 84.8 F, TOUT = 162.9 PR, IN = .718. Ca.r...

ţ	.000708	• 000416	.000573	9090000	.000625	.000631	.000632	.000632	.000631	.000631	. G&0630	, 000630	.000629	.000629	•000059	.000628	609000	967000.	• 000045
QGAS BTU/HRFT2	17103.3	_	_	_	15109.3	_	_	15265.5	15264.4	15253.6	15228.2	15220.8	15210.7	15200.5	15193.0	15184.9	14709.3	11986.9	15594.5
BULK NUSSEL T	337.36	173.77	182.23	178.78	171.66	163.84	149.39	139.03	134,35	128.98	125.30	123.89	122.11	120.32	119.00	117.62	112.77	101.00	180.63
HL /06AS	096	.340	.120	.050	.027	.017	.016	•10•	.020	.022	•054	.025	.027	•028	• 059	•030	•064	•304	000-
BULK REYNOLDS	70173.	78136.	78094.	78053.	17970.	770.30.	77507.	77003.	76530.	75619.	74741.	73870.	73022.	72201.	71650.	71117.	70623.	70416.	70369.
TW/TB	1.121	1.157	•	1.194	1.207	1.210	1.237	1.251	•	1.258	1.258	1.253	1.249	1.246	1.244	•	•	•	1.159
TV (F)	48.	68.	81.	89.	197.4	04.	18.	31.	39.	52.	63.	72.	81.	8	96.	02.	08.	97.	61.
0/x	٠,	e				•	•		•		9	30.4	7.	3.		2.	•		•
10	7	m	•	ĸ	•	7	80	o	10	11	12	13	16	15	16	17	18	19	20

B-36 4.593 VOLTS RUN 837H, DATE 8/10/81 , GAS AIR(STEADY) , NOLECULAR WT. = 28.97

IIN = 86.6 F, TOUT = 165.5 F, MASS FLOW RATE = 52.5 LB/HR, I = 70.4 AMPS, E = 4,

PR,IN = .718, GR/RESQ = .920E-03, MACH(2) = .132, MACH(16) = .139, I,SURR =

÷	.000715	.000475	.000570	• 0000 • 10	• 000628	•000636	•00009	•00009	.000636	.000636	.000635	• 0000 94	•000634	.000633	.000633	.000633	.000613	96 4000	.000651	
GAS /HRF	7149.	1402.	3669.	4781.	15079.5	5260.	5264.	5259.	5262.	5249.	5224.	5217.	5206.	5165.	5190.	5179.	4698.	1907.	15625.5	
~ #	~	171.79	9	•	170.21	8	4	37.7	33.6	27.9	24.3	123.02	21.3	19.5	18.7	16.9	12.4	00.2	9	
HL /QGAS	098	.358	.134	640.	•050	.018	.016	• 020	•050	.022	• 025	•026	.027	.028	•020	.031	• 065	.313	-•005	
BULK Reynglos	-	77114.	~	m	76949.	_	8	8	N	N	•	∞	~	N	~	•	69654.	6	.40469	
Th/TB	7	7	7	7	1.207	~	?	7	4		7	1.253	~	7	~	3	.4	7	1.156	
	50.	5	83.	90.	0	07.	20.	34.	42.	55.	66.	74.	83.	92.	98.	05.	11.	.66	63.	
0/x	٠.	• 3	. 5	•	1.3	2.2	•	•	•	7	3.	30.4	7.	3.	7.	2.	•	8	6	
10	7	æ	•	2	9	7	&	σ				13								

PRESS DEFECT -.563E-01 .372E+00

84.9

.41

66.0

54.0

18 (F)

TW/18

STATIC PRESS.(PSIA) 66.7

0/x

ρT

-.674E-01 .844E-01

18 (F) 82.0 156.9

.60

54.0

STATIC PRESS.(PSIA) 75.5 75.4

0/x

P

PRESS DEFECT

3.232 VOLTS TIN = 82.1 F, TOUT = 162.9 F, MASS FLOW RATE = 24.3 LB/HR, I = 48.6 AMPS, E = PR,IN = .718, GR/RESO = .259E-02, MACH(2) = .054, MACH(16) = .056, T,SURR

÷	.000812	.000372	.000521	.000615	.000633	.000644	.000648	.000647	.000647	. 000645	.000642	.000641	. 000640	• 0000	. 000637	.000637	009000	.000362	.000741
QGAS BTU/HRFT2	8943.4	4098.7	5745.8	6777.4	1.6969	7094.7	7142.5	7134.5	7130.9			7067.3	•	•	7021.9	•	6614.8		8164.3
BULK NUSSELT	242.52		95.44	2.3	3.5	6.1	7.4	1.2	•	6:4	62.93	2.6	1.	9	60.36	2.0	60.15	40.83	134.60
HL/06AS	177	. 797	.283	680.	090•	• 042	•036	.038	• 039	**0 •	640.	.051	.054	.057	090•	090•	.125	.865	092
BULK REYNOLOS	35870.	35854.	35837.	35819.	35779.	35717.	35561.	35323.	35101.	34670.	34258.	33851.	33455.	33072.	281	32569.	32343.	32261.	32241.
TW/TB		7	7	1.155	7	7	7	.2	.2	7				7	~	.2	7	7	
TE (F)	28.	45.	58.	•	77.	88.	03.	17.	25.	39.	50.	58.	67.	76.	81.	83.	84.	72.	31.
X /D	•1			8.		•	•	•	•	-	3.	•	37.0	3.	-	2.	•	8	6
10	7	m	•	Ŋ	•	~	€	0					14						

R. IN	8	SR /RES	1 F. H.	ASS FLOW RATE E-02, MACH(2)	24.	~ Ï	3.2 AMP .056,	3.232 VOLTS - 88.0 F
ں	0/x		TW/TB		HL/06AS	L L K	OGAS	÷
		E		ZNO		SEL	Ŧ	
~	~	29.	• 08	577	~	37.4	766.	62
e	e.	45.	.11	575	2	4.9	191.	00038
4	• 5	58.	.13	574	•	8.2	812.	52
2	æ•	66.	.15	572	N	9.6	470.	00058
9	1.3	176.6	1.171	35684.	• 062	93.45		.000621
2	•	85.	.18	562	3	7.8	003.	0000
60	•	99.	.20	547	(1)	9.0	027.	00063
O	•	12.	.21	523	m	3.1	022.	63
0	•	20.	.22	501	m	0.3	015.	00063
,-4	7	33.	.22	459	4	7.2	997.	69000
2	ë	44.	.22	418	4	4.7	964.	53
m	30.4	53.	.22	378	5	3.9	952.	00003
•	7.	62.	.21	339	5	2.6	936.	53
'n	÷	77.	.21	302	S	1.6	921.	00062
٩	7	78.	.21	276	5	8	910.	52
7	2	84.	.21	252	•	0.0	669	52
60	•	9	.21	230	3	4.	436.	58
0	8	73.	.18	222	8	8.9	689.	00035
0	6	33.	.11	220	8	5.5	100	72
		<u>.</u>	1 x/0	TAT	1W/18	18	RES	
				ĭ			FEC	
		•	5	76.4		82.5	674E	
		-	54.			•	146+0	

.295E+00 -.659E-01

144.0 77.1

99. 1.20

36.0

-5.9

THE TOTAL OF THE PROPERTY OF THE SECOND SECO

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3.231 VOLTS 000718 .000355 .000523 .000572 .000585 .000576 ,000545 ,000347 .000520 .000584 000585 .000584 .000583 ,000580 .000579 000578 ,000577 ,000576 000658 87.5 F 48.0 AMPS, E = .129, T, SURR , MOLECULAR WT. = 28.97 BTU/HRFT2 6822.1 6972.1 4239.8 6237.6 6910.0 8572.8 6201.4 6923.4 6871.6 7851.9 6983.2 0975.7 1.1769 6955.1 6900.7 6889.1 6872.7 9.6659 4140.1 OGAS DEFECT PR ESS 78.6 F, TOUT = 149.4 F, MASS FLOW RATE = 26.5 LB/HR, I = . . 119, GR/RESO = .468E-03, MACH(2) = .122, MACH(16) 97.49 97.67 83.03 235.78 76.59 73.83 68.14 66.06 64.68 109.95 70.65 46.99 62.55 **VUSSELT** 88.31 44.27 66.77 65.61 (F) RUN 840H, DATE 8/10/81 , GAS AIR(PULSED) HL /QGAS 0.036 .052 .116 .750 .080 .153 650. **FW/TB** PRESS. (PSIA) RE YNOLDS STATIC 39362. 39346. 39328. 39309. 39056. 38601. 38159. 37344. 36949. 36566. 36309. 35833. 35748. 39272. 39211. 36821. 37750. 36061. 1.179 1.213 1.221 1.222 1.222 1.219 1.214 1.211 .200 W/ TB .138 .169 . 200 2 X .117 .154 .181 7 124.8 151.3 169.0 202.4 209.9 221.5 240.6 247.4 257.5 160.2 264.6 267.8 90.2 255.1 261.9 30.4 43.5 47.9 52.3 58.5 56.5 0/x - NI PR, IN

2

をサイトは最近についていて、

「自動などなどなど」

「一般などなどなど」

3.230 VOLTS RUN 841H» DATE 8/10/81 » GAS AIR(STEADY) » MOLECULAR WT. = 28.97 TIN = 78.1 F» TOUT = 148.7 F» MASS FLOW RATE = 26.6 LB/HR» I = 48.0 AMPS, E = 3.230 VOI PR»IN = .719» GR/RESQ = .488E-03» MACH(2) = .123» MACH(16) = .130, I,SURR = 87.5 F

1 125-3 1.091 39507- 163 231-50 8573-0 0.000717 1.0044 39507- 1.043 231-50 8573-0 0.000717 1.0044 1.119 39491- 1.695 873-0 8573-0 0.000354 1.0044 1.119 39491- 1.025 102-45 8682-3 0.000545 1.00492 1.00645	0/x		TW/ TB	BULK	HL / QGAS	BULK	OGAS	÷
.1 125.3 1.091 39507. 163 231.50 8573.0 .3 140.4 1.119 39491. .695 87.08 4238.7 .5 151.8 1.119 39473. .222 102.45 5882.3 .3 1.58.3 39473. .222 102.45 5882.3 .3 1.58.6 1.169 39417. .059 97.18 6511.6 .2 1.68.6 1.181 39356. .034 92.29 6966.6 4.3 1.68.6 1.198 39201. .032 83.82 6966.6 7.6 200.7 1.211 38966. .034 77.54 6978.3 0.6 200.7 1.218 38975. .034 77.54 6978.3 0.4 229.2 1.218 37892. .044 69.47 6978.4 0.4 237.4 1.218 37892. .044 69.47 6916.2 7.0 246.0 1.218 37892. .044 69.47 6916.2 7.0 246.0 1.219		u		E YNOLD		SSEL	TU/HRFT	
.3 140.4 1.119 39491. .695 87.08 4238.7 .6 151.8 1.139 39473. .222 102.45 5862.3 .8 159.3 1.153 39455. .105 103.21 6511.6 1.3 168.6 1.169 39417. .059 97.18 6795.7 2.2 176.6 1.169 39417. .059 97.18 6966.6 4.3 168.6 1.198 39201. .034 77.54 6987.4 7.6 200.7 1.211 38966. .034 77.54 6978.3 0.8 207.7 1.218 38902. .034 77.54 6978.3 0.8 229.2 1.218 37892. .044 69.47 6916.2 7.0 24.6 1.218 37892. .044 69.51 6916.2 7.0 24.6 1.218 37892. .044 69.51 6916.2 7.0 24.6 1.220 36199. .049 67.28 66.30 66.30 7.0		25.	•	•	.16	31.5	573.	.000717
.5 151.8 1.139 39473. .222 102.45 5882.3 .8 159.3 1.153 39455. .105 103.21 6511.6 2.2 176.6 1.181 39356. .034 92.29 6966.6 4.3 186.8 1.196 39401. .032 83.82 6987.4 5.0 200.7 1.215 3876. .034 77.54 6978.3 6.8 207.7 1.215 38745. .035 77.54 6978.3 7.3 229.2 1.216 37892. .044 69.47 6975.1 7.0 246.0 1.218 37892. .044 69.47 6978.4 7.0 246.0 1.218 37892. .044 69.47 6978.4 7.0 246.0 1.218 37695. .046 66.43 6967.4 7.0 246.0 1.219 36448. .052 66.30 6867.4 8.5 26.4 1.209 36448. .056 64.33 6667.4 8.5 271.4 <		40.	•	•	69	7.0	238.	S
1.8 159.3 1.153 39455105 103.21 6511.6 1.3 168.6 1.169 39417059 97.18 6795.7 2.2 176.6 1.181 39356034 92.29 696.6 4.3 188.8 1.198 39201034 77.54 6978.3 7.6 200.7 1.213 38966034 77.55 6978.3 7.8 229.2 1.218 38302035 77.56 6975.1 7.9 246.0 1.213 37485046 68.51 6916.2 7.0 246.0 1.213 37089049 67.28 6902.1 3.5 254.2 1.210 36706052 66.30 6889.4 7.9 260.1 1.209 36448053 65.47 6880.2 2.3 266.4 1.209 36448055 66.33 666.3 8.5 271.4 1.209 36478072 66.33 666.3 8.5 271.4 1.209 3687723 44.93 7809.5 9.1 220.8 1.119 3587723 74.93 7809.5		51.	•	v	22	02.4	882.	.000492
1.3 168.6 1.169 39417059 97.18 6795.7 2.2 176.6 1.181 39356034 92.29 6966.6 4.3 188.8 1.198 39201032 83.82 6987.4 7.6 200.7 11.213 38745035 77.54 6978.3 0.8 207.7 1.218 38902038 77.54 6978.3 7.3 219.3 1.218 37892044 69.47 6975.1 7.0 246.0 1.213 37689049 67.28 6902.1 3.5 254.2 1.20 36448052 66.30 6889.4 7.9 260.1 1.209 36448053 65.47 6880.2 2.3 266.4 1.209 3648053 65.47 6880.2 2.3 266.4 1.209 3648055 64.33 6867.4 6.5 271.4 1.207 3587723 44.93 7204.8 9.1 220.8 1.119 35867075 127.13 7809.5		59.	•	9455	2	03.2	511.	. 000545
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